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1884

UNITED STATES INTERNAL REVENUE.

REPORT ON GLUCOSE,

PREPARED BY

THE NATIONAL ACADEMY OF SCIENCES,

IN

RESPONSE TO A REQUEST

MADE BY

THE COMMISSIONER OF INTERNAL REVENUE.

WASHINGTON:
GOVERNMENT PRINTING OFFICE.
1884.

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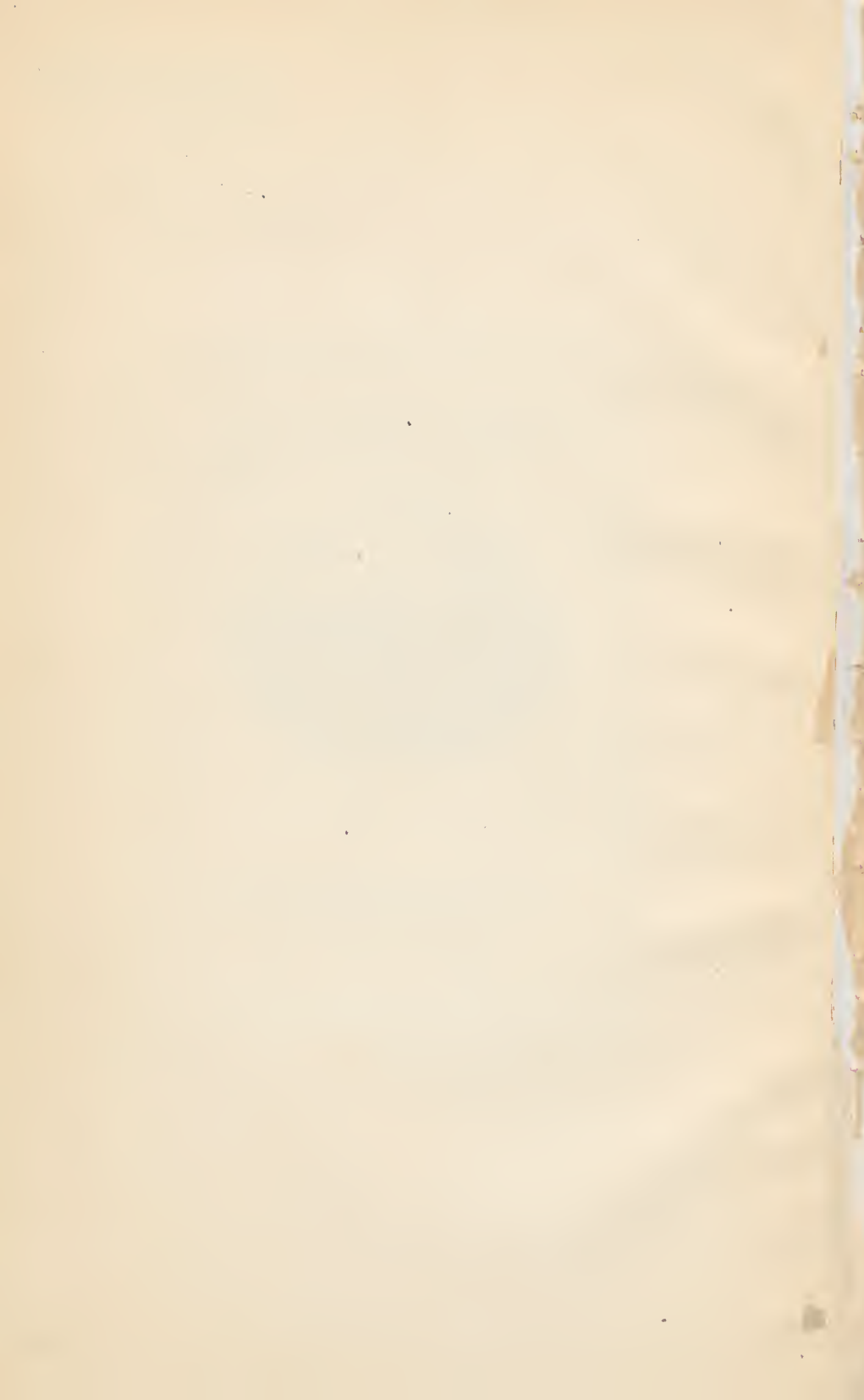
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ANNEX

Annex
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Film No. 5837, no. 7

CORRESPONDENCE.

YALE COLLEGE, NEW HAVEN, CONN., *January 7, 1884.*

SIR: I have the honor to transmit to you herewith a report on glucose, made by a committee of the National Academy of Sciences, in response to a request of your predecessor, Hon. G. B. Raum, dated April 27, 1882.

Very truly yours,

O. C. MARSH,

President National Academy of Sciences.

n. WALTER EVANS,

Commissioner of Internal Revenue.

PHILADELPHIA, *January 5, 1884.*

SIR: I have the honor to transmit to you herewith the report of the committee of the Academy appointed to investigate the "composition, nature, and properties of the article commercially known as glucose, or grape-sugar."

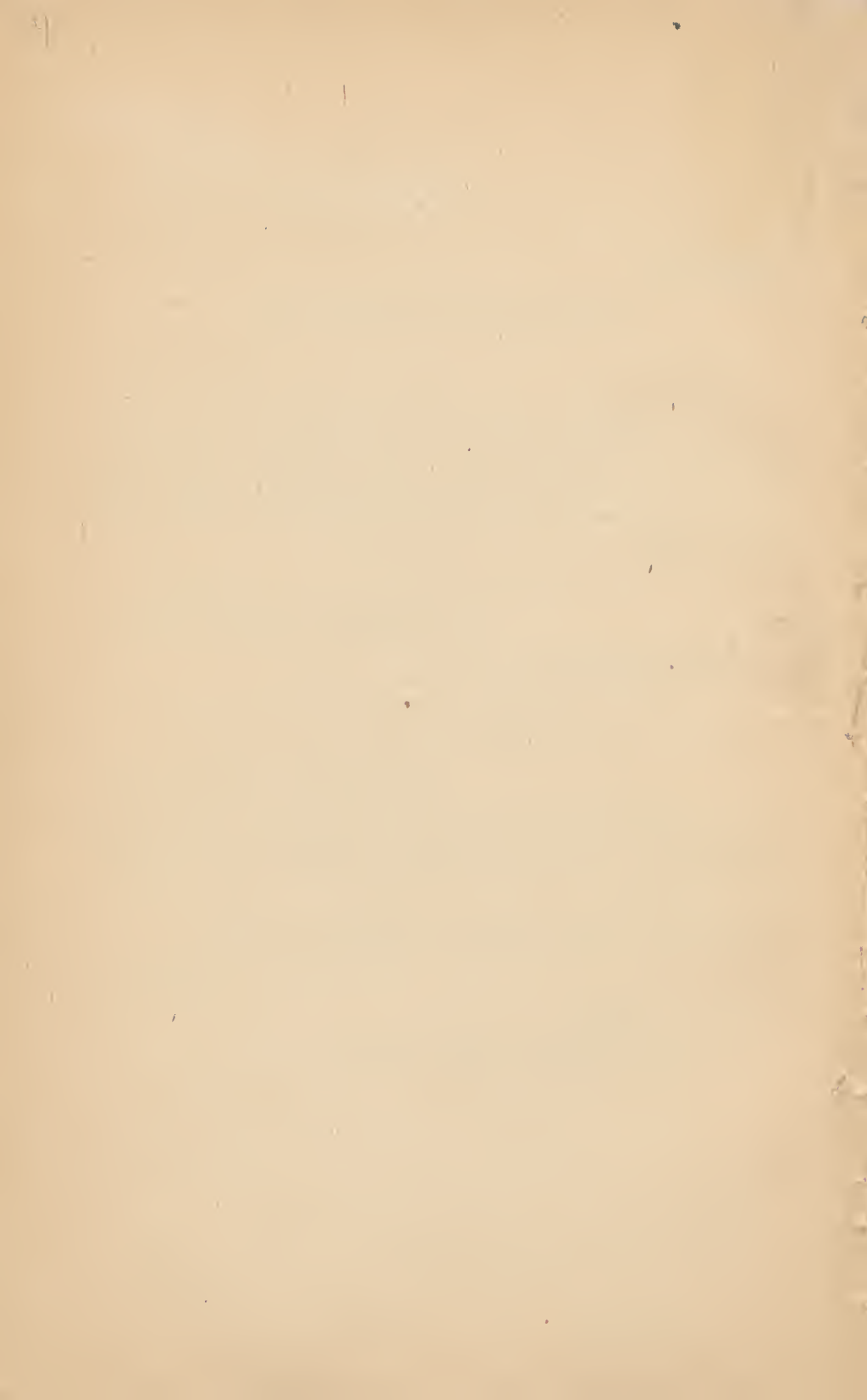
With high respect, I remain your obedient servant,

GEORGE F. BARKER,

Chairman.

Prof. O. C. MARSH,

President National Academy of Sciences.



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REPORT.

I.—GENERAL INTRODUCTION.

The present committee was appointed in accordance with a request contained in the following letter from the Hon. Green B. Raum, Commissioner of Internal Revenue of the United States:

TREASURY DEPARTMENT,
Office of Internal Revenue, Washington, April 27, 1882.

SIR: There is now pending before Congress a bill (H. R. 3170) "to tax and regulate the manufacture and sale of glucose," which bill proposes to so amend the internal-revenue laws as to impose a special tax upon the manufacturers of and dealers in glucose, and to levy a tax on the article in its solid, liquid, and semi-liquid form.

In view of this, I have respectfully to request the appointment of a committee of the Academy to examine as to the composition, nature, and properties of the article commercially known as "glucose," or "grape-sugar."

This office desires to be informed as to the saccharine quality of this product as compared with cane sugar or molasses, and also especially as to its deleterious effect when used as an article of food or drink, or as a constituent element of such articles.

Numerous specimens of the article in question are in the possession of this office, which will be placed at the disposal of the academy.

Any expense necessarily incurred in conducting this inquiry will be paid upon the presentation of a properly prepared bill for that purpose.

Very respectfully,

GREEN B. RAUM,
Commissioner.

Prof. W. B. ROGERS,
*President of National Academy of Sciences,
117 Marlboro' Street, Boston, Mass.*

The lamented death of President Rogers, to whom this letter was addressed, occasioned some delay, so that the committee asked for, which was appointed by Professor Marsh, the acting president of the academy, was not finally named until the 10th of June, 1882.

The meeting of the committee for organization was held in the city of New York, on the 6th of July, 1882.

After a full discussion of the questions submitted to the committee in the letter of Commissioner Raum, it was decided: First, to have a complete bibliography prepared of the literature of starch-sugar. (In commerce the term "glucose" is used to signify the liquid product, and "grape-sugar" the solid product. The term "starch-sugar" in

this report includes both forms.) Second, to have the addresses of the starch-sugar factories in the United States obtained, and the statistics of the manufacture collected ; and third, to have liberal samples of the various products procured, in order that their analysis might be complete and exhaustive.

To facilitate the latter part of the work, a printed circular was prepared by the committee, and mailed to twenty-four starch-sugar manufacturers, being all who were known at that time to the committee. A copy of this circular, including the inquiries contained in it, is appended to this report. (Appendix A.) A complete list of the starch-sugar factories of the United States is also appended. (Appendix B.) Those to whom the circular was sent are marked on this list with a star, (*,) the names of those parties from whom replies were received being given in a separate list immediately following. It will be observed that eighteen of these twenty-four factories responded to the circular. The replies to the questions were full and courteous, and every facility was offered to the committee for the furtherance of its investigations.

At an early meeting, the chemical investigation, including the analysis of samples, was assigned to Professors Gibbs, Chandler, and Remsen, it being understood that the two first named should consider especially the inorganic constituents and impurities found in commercial starch-sugar, and the latter the organic substances present in it, together with the experiments on its physiological action and that of its fermentation products. The preparation of the bibliography of the literature of starch-sugar and the statistics of the starch-sugar industry was referred to Professor Chandler.

It soon became evident to the committee that the subject which it had in hand was too extended to be satisfactorily investigated within the time allotted. A letter was therefore addressed to Commissioner Raum, stating the facts, and asking whether it was essential that the report of the committee should be presented to the Congress then in session. In his reply, the Commissioner stated that he was satisfied that no legislation could be had upon the subject of glucose during that Congress, and therefore suggested that the committee take all the time for the investigation which they required.

Thereupon a somewhat more extended plan of operations was determined on. With the view of actually witnessing the manufacture of glucose and grape-sugar, and of familiarizing themselves with the details of this manufacture upon a commercial scale, the members of the committee, upon invitation of Mr. Hiram Duryea, visited the ex-

tensive works of the Glen Cove Manufacturing Company, at Glen Cove, Long Island, N. Y. These works were in full operation at the time, and every facility was afforded the committee in its investigation of the various processes and in the procuring of samples. The committee also visited the works of the Manhattan Sugar Company, in New York city, but at the time of the visit these works were not in operation.

Since the distance of the starch-sugar factories of the West rendered a personal inspection of these factories impracticable, the committee selected Louis H. Landy, Ph. D., of Columbia College, and commissioned him to make the tour of examination for them, and to collect information and procure samples. This service he performed to the entire satisfaction of the committee. He went first to Buffalo, N. Y., where he visited the works of the Buffalo Grape-Sugar Company, of the American Grape-Sugar Company, and of the Firmenich Sugar-Refining Company. He then proceeded to Chicago, and visited the works of the Chicago Sugar-Refining Company. On his return he stopped at Detroit, and examined the works of the Michigan Grape-Sugar Company. At all these factories he was cordially received, and every opportunity was afforded him for witnessing the processes employed and for collecting samples of the products. In some cases the details of certain of the processes used were given to Doctor Landy in confidence, for the sole use of the committee. With these exceptions, the information thus obtained has been used in drawing up the present report. The samples collected were distributed to the members of the committee for examination and report.

The chemical and physiological investigations went on interruptedly during the spring and summer months of 1883. The character of these investigations, including the methods which were employed and the results which were obtained, is given in the following pages.

II.—STATISTICS OF THE STARCH-SUGAR INDUSTRY.

1.—HISTORICAL.

The starch-sugar of commerce consists chiefly of dextrose, with varying quantities of another kind of sugar, called maltose, and often more or less dextrine, or starch-gum.

Dextrose was first recognized as a peculiar variety of sugar, differing from cane-sugar, or saccharose, by Lowitz, in 1792, who prepared it from grapes.

In 1811, Kirchoff prepared it from starch by the action of dilute sulphuric acid.

In 1819, Braconnot prepared it from vegetable fibre, or cellulose, such as linen rags, sawdust, &c., by the action of sulphuric acid.

It is generally known in chemical works as dextrose, or dextro-glucose, but is also called glucose, glycose, grape-sugar, starch-sugar, potato-sugar, &c.

It occurs ready formed in honey, associated with cane-sugar and levulose, (or levo-glucose;) in most acid fruits, as the grape, &c., associated with levulose; in the manna of the ash tree, in diabetic urine, &c.

It is produced from cane-sugar, together with levulose, by the action of acids, yeast, &c., the mixed glucoses being called inverted or fruit-sugar.

It is produced from starch by the action of dilute acids. It is also produced from vegetable fibre, or cellulose, by the action of sulphuric acid, and also by a natural process during the ripening of some fruits, especially pears.

Dextrine and other carbohydrates also yield it by the action of acids. There is also a large class of organic bodies, which occur chiefly in plants, called glucosides, which yield glucose, together with other products, by the action of dilute acids or of peculiar ferments. Examples of this class are found in the amygdaline of bitter almonds, the salicine of willow-bark, the myronic acid of mustard-seed, the solanine of potato-shoots, &c.

In 1847, Dubrunfaut pointed out the fact that the sugar produced from starch by the action of barley-malt differed in some respects from dextrose, and proposed for it the name maltose.

O'Sullivan has shown that no dextrose is produced by malt, but that the product consists entirely of maltose and dextrine.

Maltose has since been found to be a constituent of most starch-sugar. It often exceeds in quantity the dextrose, especially when the acid employed in the conversion has been very dilute and the boiling continued for but a short time. Long boiling converts the maltose into dextrose.

2.—THE MANUFACTURE OF STARCH-SUGAR.

In France and Germany potato-starch constitutes the only available material for the manufacture of sugar, but in the United States the starch of Indian corn, or maize, is invariably employed.

The process consists, first, in extracting the starch from the corn in a state of sufficient purity, then transforming this into sugar by treatment with dilute acid, and subsequently neutralizing the acid, purifying, and then concentrating the product.

The details of the various steps differ in different establishments, but the general character of the process is the same as when first proposed in 1811, by Kirchoff.

A.—EXTRACTING THE STARCH.

1. *Steeping*.—The corn is placed in large wooden vats, or tanks, holding from 500 to 1,000 bushels. It is covered with hot water, having a temperature of about 160° F. in summer and 185° F. in winter. The corn immediately reduces the temperature of the water to about 140° or 145° F. Every six hours the water is drawn off and replaced with fresh water, at about 130° or 135° F. If signs of fermentation appear, the water is changed oftener, the object being to soften the corn without permitting it to become sour. From two to four days are required, the time depending on the hardness of the corn. Some manufacturers add to the water a little sulphuric acid, sulphurous acid, or caustic soda.

2. *Grinding*.—The softened corn is next ground between buhrstones, a stream of water running continuously into the hopper of the mill. As it is ground, the thin paste is carried by the stream of water upon the shakers, or sieves. Some manufacturers pass the paste through a second mill before it is sent to the shakers, others send it from the first mill to the shaker, and submit the husks to a second mill, employing a second shaker.

3. *Separation of the starch*.—The paste, or pulp, from the mill is passed over shakers, or starch-separators. These are inclined sieves of silk bolting-cloth, which are kept in constant motion, and sprayed with jets of water. The starch passes through the bolting-cloth with the water, as a milky fluid, while the coarser cellular tissue, or husk, of the corn is left behind. This residue is pressed to remove water, and sold as cattle-food.

4. *Cleaning the starch*.—The water from the shakers, holding the starch in suspension, is run into wooden vats, where the starch settles, and the water is drawn off and discarded. The starch is next thoroughly agitated with fresh water, to which a small quantity of caustic soda or carbonate of soda has been added. The object in adding the alkali is to dissolve and remove the gluten and other albuminoids, oil, &c.

5. *Collecting the starch*.—The mixture of starch and alkaline water is allowed to flow upon long wooden runs, or tables, which are from 1 to 2 feet wide and 125 feet long. Twenty-five or fifty of these runs are required for the treatment of 1,000 bushels of corn daily. These runs have a slight incline, and as the stream flows slowly upon the upper end the starch is deposited, while the alkali-wash, bearing lighter

particles of cellular tissue, gluten, &c., flows off from the lower end. Some manufacturers prefer to treat the starch with alkali after it has been collected on the runs.

6. *Washing the starch.*—The starch is next shovelled up from the runs and mixed with water, and then again allowed to settle. The water is drawn off and the washing repeated, sometimes with a slight addition of hydrochloric acid; finally, the thoroughly purified starch is mixed with the proper amount of water for the converter. The yield varies with the quality of the corn; a fair average would be, per bushel:

Starch.....	30 pounds.
Cattle-food	14 pounds.
Waste.....	12 pounds.
Total.....	<hr/> 56 pounds. <hr/>

B.—TRANSFORMING THE STARCH INTO SUGAR.

7. *Conversion*, as it is termed, is accomplished in either open or closed converters, and in some establishments the process is partially executed in open and finished in closed converters.

The open converters are wooden vats, generally of 3,000 or 4,000 gallons' capacity, sufficient for the treatment of the starch from 1,000 bushels of corn.

They are provided with banks of copper steam-coils, either closed or perforated. The closed converters are generally of copper; they are provided with safety-valves, and are made of sufficient strength to withstand with safety a pressure of six atmospheres.

Sulphuric acid is generally employed in the conversion, though other acids have been used. The quantity of acid employed varies with the object of the manufacturer. For the production of "glucose," a liquid product which contains much dextrine, a smaller quantity is used than when solid "grape-sugar" is to be produced, in which the conversion into dextrose is much more complete. The proportion varies from one-half pound oil of vitriol to one and a quarter pounds per 100 pounds starch.

When the *open converter* is used, a few inches of water is introduced and the acid added, or half the acid may be added to the starch-mixture. The acid-water is brought to a boil, and the starch, previously mixed with water to a gravity of from 18° to 21° Baumé, is slowly pumped in, keeping the liquid constantly boiling. When all the starch has been introduced, the whole is boiled until the iodine test ceases to give a blue color and shows a dark-cherry color. The boiling is usually continued for about four hours.

When the *closed converter* is used, the starch is mixed with water to a gravity of from 11° to 16° Baumé. This, with the acid, is introduced into the converter, and the whole is heated under a pressure of from 45 to 75 pounds per square inch. The time required for the conversion is much shorter than in the open converters.

The use of open and closed converters successively is often resorted to. The starch and water, of a gravity of 15° or 16° Baumé, is first boiled in the open converter for from one to two hours, then transferred to the closed converter, and boiled under a pressure of from 45 to 75 pounds per square inch. The time of this boiling varies from ten minutes to half an hour.

The use of other acids.

C. Krötke, in 1871, introduced in Germany the use of nitric acid in conjunction with sulphuric acid, in the proportion of two ounces of nitric acid to every pound of sulphuric acid.

Phosphoric acid has been patented as a substitute for sulphuric acid.

In 1858, R. Wagner suggested the use of oxalic acid in place of sulphuric acid.

E. Delarue & Co., of Paris, patented the use of oxalic or tartaric acid, in 1879. Finally, Bachel and Savalle state that under a pressure of eight atmospheres carbonic acid readily converts starch into dextrose.

NOTE.—The committee does not feel at liberty to publish the peculiar processes employed in the different factories, as these were communicated in confidence.

8. *Neutralization*.—When the starch has been sufficiently converted for the desired product, the liquor is run into the neutralizing-vats. Here a sufficient quantity of marble-dust is added to completely neutralize the sulphuric acid, converting it into sulphate of lime. A little fine bone-black is generally added at the same time. It is then allowed to cool and to deposit the sulphate of lime. A small portion of this sulphate of lime is retained in solution, and, although most of this will be removed by the subsequent filtration through bone-black, a minute quantity is always found in the finished product. Kunheim & Co., in Berlin, propose to remove this by a small addition of oxalate or phosphate of baryta.

9. *Bag filtration*.—The liquor, having a gravity of 12° to 18° Baumé, (light liquor,) is next filtered through bag filters, of cotton cloth, or filter-presses, or both.

10. *Treatment with sulphurous-acid gas*.—In many establishments this is resorted to at this point in the process, to prevent fermentation, and probably to some extent as a bleaching agent.

11. *Bone-black filtration*.—The liquor is now passed through bone-black filters, by which it is decolorized, and at the same time freed from various other soluble impurities.

12. Concentration is effected in the vacuum-pan, at a temperature of about 140° F., until it has a gravity of from 28° to 30° Baumé. This is called heavy liquor.

13. *Second bag filtration.*—During the concentration a certain quantity of sulphate of lime separates, and it is found advisable to remove it when the liquor reaches the gravity of 28° or 30° Baumé. It is therefore filtered through the bag filter or filter-press.

14. A second treatment with sulphurous acid is resorted to in some factories, the acid being added in the vacuum-pan, or to the liquor as it comes from the bag filters.

15. *Second bone-black filtration.*—The heavy liquor is now filtered a second time through animal charcoal, to secure a further decolorization and purification.

16. The final concentration is accomplished by boiling the liquor in the vacuum-pan till it exhibits a gravity of from 40° to 42° Baumé while hot. It is then let down from the pan and subjected to—

17. A third filtration, through a filter-press, to remove the sulphate of lime, which separates during the final concentration.

In some establishments the liquor is passed but once over bone-black; in fact, all of the steps which have been mentioned are followed only by those manufacturers who desire to produce the best products.

18. *Final treatment.*—The resulting product will vary in character according to the amount of acid used and the duration and temperature of the conversion. The variety in which the conversion has been least complete is called “glucose” in the trade; that in which the conversion is more complete, and which solidifies in the packages in consequence, is called “grape-sugar.”

An ingenious process has been invented by Dr. Arno Behr for causing the grape-sugar to crystallize. While it is still liquid there is added to it a very small quantity of crystallized anhydrous dextrose. The mixture is filled into moulds, and in about three days it is found to be a solid mass of crystals of anhydrous dextrose. The blocks are then placed in a centrifugal machine to throw out the still liquid sirup, and the anhydrous dextrose remains as a crystalline mass.

Starch-sugar appears in commerce in a great variety of grades, under the following names:

(a.) The liquid varieties:

Glucose.

Mixing-glucose.

Mixing-sirup.

Corn-sirup.

Jelly glucose.

Confectioners' crystal glucose.

(b.) The solid varieties:

- Solid grape-sugar.
- Clipped grape-sugar.
- Granulated grape-sugar.
- Powdered grape-sugar.
- Confectioners' grape-sugar.
- Brewers' grape-sugar.

One establishment puts upon the market two varieties of starch-sugar, under the names—

1. Maltose, or maltose sirup, for brewers;

2. Maize sugar or sirup, for confectioners;

and claims that they do not contain grape-sugar, (dextrose,) but consist essentially of maltose.

The committee visited the factory, but it was not in operation, nor were the proprietors disposed to inform the committee of the nature of their processes, which they deemed it important to hold secret. They kindly supplied samples, however, and these are enclosed in the list of analyses.

3.—MAGNITUDE OF THIS INDUSTRY.

The manufacture of starch-sugar came into existence during the continental blockade which prevailed under Napoleon I. With the raising of this blockade, the industry practically disappeared, as starch-sugar could not compete with the colonial sugar of the cane. The industry gradually revived, however, and finally acquired very considerable importance.

Although the committee has been able to secure a very complete list of all the starch-sugar factories in the country, it has been found practically impossible to present any very clear idea of the magnitude of the business. This is due to the great irregularity of the working of these factories. When corn is low in price, and cane-sugar, molasses, and barley high, all the establishments referred to are in full operation, and the production of starch-sugar is proportionally large. When the opposite conditions prevail, as they do at the present time, the starch-sugar works are closed. Twenty-nine factories exist in the United States, with a capacity ranging from 500 to 8,000 bushels of corn a day, most of them using about 2,000 bushels. The committee believes that it is safer to estimate an average capacity of 1,500 bushels, which would make the total capacity 43,000 bushels per day.

The census bulletin No. 304 gives seven glucose factories, with a capital of \$2,255,000, and a gross value of products of \$4,551,212.

Payen, in the third edition of his "Chimie Industrielle," published in 1855, places the French production of potato-starch sugar at 5,000,000 kilograms, or 5,500 tons, per annum.

The manufacture of starch-sugar from potatoes is an old manufacture in Germany, and very complete statistics showing its extent have been published from time to time. Wagner, in the second edition of his "Chemische Technologie," states that there were in 1874 sixty glucose factories in the German empire, with an annual production of 360,000 ctrs. (19,800 tons) sirup, and 500,000 ctrs. (27,500 tons) solid sugar. Post, in his "Chemische Technologie," places the production during the fiscal year 1877-'78, of the forty-five factories in Germany, at 5,931 tons starch-sirup and 8,135 tons starch-sugar, at a price for the sugar varying from \$82.50 to \$84 per ton.

It is stated in Wagner's "Jahresbericht" for 1877 that 2,221 tons of starch-sugar were used in the manufacture of beer in Germany during the year 1876. The following table, giving the production for the fiscal year 1881-'82, is translated from Wagner's "Jahresbericht der Chemischen Technologie für 1882:—"

Production of starch-sugar in the German Customs Union in fiscal year 1881-'82, in tons of 2,000 pounds.

States and provinces.	Number of factories.	Quantity of starch converted.				Quantity of sugar made.			Average selling-price per 2,000 pounds.		
		Starch made.		Starch purchased.		Grape-sugar, (solid.)	Glucose, (liquid.)	Sugar color.	Grape-sugar, (solid.)	Glucose, (liquid.)	Sugar color.
		Moist.	Dry.	Moist.	Dry.						
Prussia—											
Province of Brandenburg...	15	18,961	2,055	32,852	11	14,920	14,705	834	\$62 30	\$63 90	\$83 25
Province of Pomerania.....	*4	192		131		167	27		54 00	67 25	
Province of Posen.....	1	333		1,729		199	806	242	54 00	58 50	58 50
Province of Silesia.....	4	942		8,333		1,566	372	289	53 55	54 45	89 55
Province of Saxony.....	4	2,279	226	1,063		1	1,476	346	67 50	61 65	78 98
Rhine province.....	2	1,333				888			72 00		
Total.....	30	24,045	2,281	44,138	11	17,742	17,886	1,711	61 87	63 45	79 87
Bavaria.....	1					40			67 25		
Baden.....	1										
Hesse.....	*3	528	3			44	461		65 25		
Mecklenburg.....	1	861					533			54 00	
Brunswick.....	1	500					333			47 25	
Alsace.....	2	936		331	142	342	528		67 25	81 00	
Customs Union, 1881-'82...	†39	26,869	2,284	44,469	197	18,384	18,782	1,711	62 10	63 22	79 87
In fiscal year 1880-'81.....	†45	21,862	911	28,680	362	11,768	17,970	855	74 25	72 00	82 35

*Of these, two were not running.

†Of these, four were not running in 1881-'82 and seven in 1880-'81.

4.—USES OF STARCH-SUGAR.

Both glucose and grape-sugar find extensive application for a great variety of purposes as substitutes for cane-sugar or for barley.

The most general purposes for which starch-sugar is used are :

1. For the manufacture of table-sirup. This consists of a nearly or quite colorless glucose, with a sufficient addition of the cane-sirup from the sugar-refinery to give it the flavor and appearance of a highly refined molasses. The quantity of cane-sirup added varies from 2 per cent. up to perhaps 33 per cent.

2. As a substitute for barley-malt in the brewing of ale or beer. This is really a substitution of Indian corn for barley; but it constitutes a very imperfect substitute, as the corn, by the treatment employed in extracting its starch for conversion into glucose, is completely deprived of all the nitrogenous bodies and mineral salts which it originally contained. Hence, the glucose alone, which is simply transformed starch, is substituted for the entire barley grain, with its great variety of valuable constituents. This is not true, however, of the maltose produced from the entire corn by the action of malt. This material contains all the soluble constituents of the corn, together with the additional substances which are rendered soluble by the action of the diastase of the malt.

3. As a substitute for cane-sugar in confectionery.

4. For the adulteration of cane-sugar, to which it is added to the extent of 20 or more per cent.

In the appendix will be found some analyses of commercial cane-sugar.* Although the committee has the most positive evidence that grape-sugar has at times been used to a considerable extent in adulterating cane-sugar, yet the samples of commercial sugar which have been collected from time to time in New York city by the inspectors of the city and State boards of health have never shown any such addition.

5. As a substitute for cane-sugar in canning fruits and in the manufacture of fruit-jellies.

6. For the manufacture of artificial honey. This is neatly put up in glass jars containing a small piece of genuine honey-comb.

7. In the manufacture of vinegar.

8. In the manufacture of liquor-coloring, used both in mixing liquors and in making artificial liquors.

* See Appendix C of this report.

9. Other more limited applications: In the manufacture of wine; by the baker in making cakes; in cooking, in the preparation of sauces; as an addition to some canned meats, especially corned beef; in the preparation of chewing-tobacco; in the manufacture of printers' rollers; and in the manufacture of some kinds of ink.

The demand for glucose and grape-sugar for these purposes is extremely variable, and depends on the relative prices of corn and of the articles for which this kind of sugar is substituted, especially sugar-house sirup and barley.

III.—ON THE NATURE OF THE COMMERCIAL PRODUCTS.

1.—VARIETIES OF SUGAR.

Before giving the methods of analyses employed and the results obtained, it is desirable that the meaning of the names of the substances should be stated as clearly as possible, in order that those who are not chemists may be able to read the report understandingly.

Sugar is to the chemist a collective name. There are two classes of sugars, closely related to each other. Of one of them, our ordinary cane-sugar, as well as beet-sugar, which is chemically identical with cane-sugar, is an example. Of the other class, grape-sugar, a glucose or dextrose, the sugar of grapes and honey, is the principal example. Another example of the grape-sugar group is the so-called fruit-sugar, or levulose. Dextrose and levulose have the same chemical composition, but different properties. The difference between them is especially marked in connection with the action towards polarized light. While the former (dextrose) turns the plane of polarization to the right, the latter (levulose) turns it to the left. Pure dextrose is stated to have two-thirds the sweetening power of cane-sugar.

When cane-sugar is boiled with a dilute acid, as sulphuric or hydrochloric acid, it is converted into equal parts of grape-sugar (dextrose) and fruit-sugar, (levulose.)

The names grape-sugar, glucose, and dextrose, when used by a chemist, are meant to designate the same substance. In commerce, however, as already stated, the names "grape-sugar" and "glucose" have a somewhat different meaning, the former being applied to the solid and the latter to the liquid products.

One of the first problems which presented itself to the committee in the examination of the collected samples of grape-sugar and glucose was the determination of their composition. Assuming that in the process of manufacture perfectly pure starch, acid, and water were

used, that nothing foreign was introduced, and that the transformations were carried to the end, the product would be pure dextrose. But the conditions under which the manufacturers work permit of considerable variations in the composition of the products. In the first place, the transformation of the starch into dextrose may not be perfect. Indeed, if sulphuric acid be used to effect the transformation, it is impossible, even under the most favorable conditions, to transform more than 95 per cent. of the starch into dextrose. The extent of the transformation is dependent upon the strength of the acid, the temperature, and the time during which the heating is continued. The intermediate products are chiefly maltose and dextrine, which may be present in greater or smaller quantities, according to the way the process is carried out. If the product is to be used in the form of sirup, then the presence of maltose and of dextrine is objectionable, as the latter has no sweetening power, and the former very little, if any, though they do not produce injurious effects upon the system. If it is to be used in the manufacture of beer, it should be borne in mind that dextrine does not undergo fermentation. Again, the products may be more or less contaminated by mineral substances, such as salts of lime, which are commonly used in the manufacture. Hence, in the analyses of our samples we directed attention, first, to the substances formed by the transformation of the starch, and second, to the accidental mineral impurities.

2.—ORGANIC CONSTITUENTS.

Many analyses of the commercial products have been made by others, but we have thought best to collect samples ourselves from some of the important factories of the country, taken at random, and to have analyses made under our own supervision, for the purpose of ascertaining how nearly the various products met with in the market approach the same composition.

The samples collected, as stated in full in the first part of the report, were divided into the necessary number of parts, and one part of each was forwarded to each member of the committee. The bottles and packages were simply numbered, and the members of the committee had no knowledge of the original source of the samples. In the results which will be given below the samples will be referred to by their respective numbers. The estimations of the relative quantities of dextrose, maltose, and dextrine were made by a method suggested by H. W. Wiley. (Chemical News, vol. 46, p. 175.) The theory of the process may be stated in a few words. All three of the bodies present,

viz., dextrose, maltose, and dextrine, are optically active, turning the plane of polarization to the right, though not to the same extent, the specific rotatory power of dextrose being 52, that of maltose 139, and that of dextrine 193. Now, if a solution containing all three is examined with a polariscope, the total rotation observed is due to the action of the three :

$$P = 52 d + 139 m + 193 d' \dots\dots\dots(1).$$

If the solution be treated with mercuric cyanide in excess, all the dextrose and maltose will be destroyed, and only the dextrine left unchanged. If a second observation be now made with the polarizing apparatus, the rotation observed will give the quantity of dextrine present, for we have

$$P' = 193 d' \dots\dots\dots(2),$$

from which the value of d' , or the amount of dextrine, may be easily calculated. Subtracting (2) from (1), we have

$$P - P' = 52 d + 139 m \dots\dots\dots(3).$$

When a mixture of the three substances is treated with Fehling's solution, the dextrose and maltose are reduced. The total reduction gives then the reducing per cent. of the dextrose, d , + that of the maltose, m . Since maltose, however, has a reducing power as compared with dextrose of only 0.62, we have the equation

$$R = d + 0.62 m \dots\dots\dots(4).$$

Multiply this by 52, which gives

$$52 R = 52 d + 32.24 m,$$

and subtract from (3). This gives

$$P - P' - 52 R = 106.76 m \dots\dots\dots 5),$$

whence

$$m = \frac{P - P' - 52 R}{106.76} \dots\dots\dots 6),$$

$$d = R - 0.62 m \dots\dots\dots(7),$$

and

$$d' = \frac{P'}{193}$$

For further details of the process, reference is made to the paper by Wiley.

The copper solution used is made up in proportions stated below :

Copper sulphate.....	34.632 grams.
Sodium-potassium tartrate.....	173.0 grams.
Potassium hydrate.....	125.0 grams.

The substances were dissolved in water and the solution diluted to one litre.

The mercuric cyanide solution used contained, in 1 litre, 120 grams mercuric cyanide and 25 grams of potassium hydrate; 25 C. C. of this solution were sufficient for solutions not containing more than 65 per cent. of reducing substances, and 30 C. C. for solutions containing more than that amount.

The copper solution (10 C. C.) diluted with its own volume of water was in all cases contained in a small Erlenmeyer flask. After heating to boiling, the sugar solution was run in, and the whole again heated to boiling. For the first trial experiment the sugar solution was added in small portions at a time until the blue color disappeared. The approximate amount of the sugar having thus been determined, several new titrations were made, the sugar solution being added all at once, until two successive titrations, differing by 2 C. C. in the amount of sugar solution added, (the first giving the copper reaction with potassium ferrocyanide, and the second not giving it,) were obtained.

Water was estimated directly by mixing the sample in a small porcelain dish with clean, dry sand, and heating in an air-bath for three hours, at 110° F. In some cases, as of maize-sirup, family sirup, and maltose-sirup, three hours were found to be too long, as in that time the sample was largely converted into caramel.

TABLE I.

	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	14.	15.	16.	17.	18.	19.
Per cent. reducing matter.....	48.5	43.6	42.7	39.3	41.2	73.8	87.3	93.2	99.37	74.2	74.2	41.0	72.1	41.9	39.0	37.2	40.0
Total rotation, (degrees).....	20.7	19.7	21.7	19.33	21.7	9.7	9.17	10.0	10.4	11.0	11.5	20.66	11.0	19.5	20.1	22.33	18.66
Rotat. after merc. cyan., (degrees).....	11.5	14.9	16.3	4.33	15.8	1.65	2.5	3.5	15.0	3.5	15.0	16.0	17.5	12.5
Per cent. water.....	14.2	17.4	16.1	22.6	15.3	15.1	12.4	7.3	0.62	17.5	14.0	19.2	16.6	20.8	19.3	17.2	17.0

TABLE II.

	1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	14.	15.	16.	17.	18.	19.
Per cent. dextrose.....	36.5	42.8	39.8	38.6	36.5	72.7	87.1	93.2	99.4	72.0	73.4	37.0	72.1	41.5	39.0	34.3	40.0
Per cent. maltose.....	19.3	1.3	4.7	1.1	7.6	1.8	0.3	3.6	1.3	6.5	0.6	4.6
Per cent. dextrine.....	29.8	38.4	42.1	38.8	40.9	4.2	6.4	9.1	28.8	9.1	38.8	41.4	45.3	32.1
Per cent. water.....	14.2	17.4	16.1	22.6	15.3	15.1	12.4	7.3	0.6	17.5	14.0	19.2	16.6	20.6	19.3	17.2	17.0
Total.....	99.8	99.9	102.7	101.1	100.3	93.8	99.8	100.5	100.0	99.5	97.8	101.5	97.8	101.5	99.7	101.4	89.4

For these samples one and a half hours were found to be long enough. The figures obtained in each case were:

1. Percentage of reducing matter;
2. Total rotation;
3. Rotation after treatment with mercuric cyanide; and
4. Percentage of water.

Nineteen numbered samples in all were sent for examination. Of these, seventeen were analyzed, No. 5 being wanting in the lot as received, and No. 11 evidently being a sample of impure cane-sugar. In Table I the figures are given as obtained, and in Table II the percentages of the constituents are given as calculated by the method given above.

Nos. 7, 8, 9, 10, 12, 13, and 15 were solids; the others, liquids. Nos. 7 and 19 evidently contained considerable burnt sugar, to which fact the curious results obtained in the analyses are at least partly to be attributed.

Nos. 8, 9, and 10 are specially pure specimens of grape-sugar, and certainly do not represent the average composition of commercial grape-sugar. As fair samples of commercial grape-sugar, Nos. 7, 12, 13, and 15 may be taken. In these, as will be seen, the amount of dextrose present is between 72 and 73.4 per cent., while the dextrine varies from 4.2 to 9.1 per cent.

As regards the liquid products, the so-called glucoses, it will be seen that the amount of dextrose present in them varies from 34.3 to 42.8 per cent., and the amount of dextrine from 29.8 to 45.3 per cent.

It should be said that the constituents thus far mentioned are of themselves not injurious when taken into the system, though, as above stated, neither the dextrine nor the maltose has any sweetening power, and hence they have no value as constituents of table sirups or sugars.

3.—INORGANIC CONSTITUENTS.

The results obtained in the examination of the samples for mineral impurities are here given. The analyses were made by J. S. C. Wells, Ph. D., of the School of Mines of Columbia College.

Samples of starch-sugar examined.

Number.	Mark.	Factory.	Water.	Ash.	Sulphuric acid, (SO ₃ .)	Chlorine.	Ferrie oxide.	Lime.	Magnesia.	Alkalies.
1	Glucose.....	A.....	11.50	0.325	0.202	0.055	0.020	0.012	0.027	0.087
2	Mixing-sirup.....	A.....	17.15	0.370	0.177	0.060	0.015	0.008	0.023	0.140
3	Glucose.....	B.....	12.18	0.520	0.039	0.255	0.030	0.066	0.005	0.157
4	Mixing-sirup.....	B.....	24.25	0.890	0.220	0.155	0.015	0.014	0.031	0.380
6	Glucose.....	C.....	14.50	0.420	0.161	0.065	0.010	0.014	0.025	0.150
7	Brewers' grape-sugar.....	D.....	12.98	0.380	0.055	0.010	0.055	0.029	0.038	0.070
8	Confection'rs' grape-sugar.....	D.....	10.00	0.140	0.091	0.010	0.025	0.025	0.007	0.017
9	Cakes from centrifugal.....	D.....	4.20	0.220	0.139	0.020	0.035	0.035	0.023	0.016
10	Anhydrous grape-sugar.....	D.....	0.53	0.025	0.009	0.000	0.006	0.004	0.004	0.000
11	Mixed grape and cane sugar.....	D.....	1.75	0.330	0.029	0.120	0.025	0.025	0.004	0.120
12	Grape-sugar.....	A.....	13.25	0.495	0.230	0.050	0.100	0.047	0.004	0.140
13	Grape-sugar.....	E.....	11.55	0.750	0.395	0.025	0.030	0.029	0.004	0.320
14	Glucose.....	F.....	23.10	0.335	0.094	0.105	0.010	0.012	0.009	0.134
15	Grape-sugar.....	F.....	16.50	0.335	0.159	0.050	0.055	0.027	0.004	0.102
16	Maltose.....	G.....	22.26	1.060	0.056	0.125	0.000	0.021	0.101	0.337
17	Maize-sirup.....	G.....	24.46	0.815	0.065	0.120	0.010	0.008	0.013	0.374
18	Glucose.....	H.....	18.41	0.335	0.053	0.025	0.015	0.080	0.034	0.012
19	Family sirup, (mixed cane and grape).....	H.....	21.17	1.535	0.094	0.205	0.040	0.226	0.088	0.340

Careful research was made for tin, copper, and other metallic impurities, but none were found.

Sulphuric acid and chlorine were determined in the solution of the original samples, 10 grams being used in each case. Oxide of iron, lime, and magnesia were determined in the ash. The ash itself was determined by moistening 10 grams of the material with 3 or 4 C. C. of sulphuric acid, and then incinerating.

The French plan, of deducting one-tenth from the weight of the ash for the sulphuric acid added, was not, however, adopted.

To secure an approximate determination of the alkalies, the lime and magnesia were calculated as sulphates, and, with the oxide of iron, were subtracted from the total ash. The residue being counted as alkaline sulphates, and divided by 2, the result represents approximately the alkalies.

IV.—IS THE USE OF “GLUCOSE,” OR “GRAPE-SUGAR,” INJURIOUS TO HEALTH?

This question is certainly one of the most important ones that can be asked regarding the substance under consideration. It has been discussed very freely, but on a very insufficient basis of facts. Indeed, so far as the products made from corn-starch are concerned, it appears that no experiments have ever been made with reference to their effects upon the system. It is essential in a discussion of this subject to keep clearly in mind the fact that while it is undoubtedly true that the pure chemical substances, dextrose, maltose, and dextrine, are not injurious, there may be other substances present in small quantities in the commercial products, and that these may be capable of producing injurious effects; or it may be true that when the commercial products are changed by fermentation, substances of injurious character may be formed or left unfermented.

In Germany, where large quantities of glucose are made from potato-starch, experiments bearing upon the question of the presence of injurious constituents have been made with the commercial products. Some of the results obtained seem to indicate that after fermentation of potato-sugar there are left substances which are injurious, while others seem to indicate that this is not true. Among those who have experimented on the subject, A. Schmitz, Nessler, and Freiherr von Mering should be specially mentioned. Schmitz (*Beiträge zur diätetischen Beurtheilung des gallisirten Weines*, Bonn, 1878) fermented potato-sugar, and, evaporating the products down to small volumes, administered known quantities of the residues to cats and dogs, and in a few cases to human beings. The results obtained were uniform, and showed that the substances caused sickness, as headache, sweating, and loss of appetite.

Later, Nessler (*Wochenblatt des landwirthschaftlichen Vereins im Grossherzogthum Baden*, 1880) undertook similar experiments, and obtained similar results. He experimented upon his assistant and himself. One of his experiments is here described. He allowed a 20 per cent. solution of potato-sugar to ferment after the addition of a small quantity of hops. After the fermentation was over, the liquid was filtered, a litre evaporated down to a sirup, and then diluted up to 100 C. C. This solution had a disagreeable, bitter taste. Of it, Nessler took 50 C. C. at 7 A. M., and the same quantity at 10 A. M., each portion corresponding to 100 grams of potato-sugar. Toward noon he began to feel uncomfortable, but not so much so that he could positively attribute his condition to the beer extract. At 2 P. M., the residue from 100 grams potato-sugar was again taken; and now in about an hour there

followed profuse perspiration and violent headache, both of which continued until night. A few days later, his assistant took the residue from 90 grams sugar, the fermented liquor having been evaporated down to two-fifths its original volume. He soon experienced difficulty in breathing and broke out in a cold sweat; at dinner he had no appetite, and was obliged to throw up the little soup he did take. In the afternoon he had a violent headache, which continued until evening.

Nessler concludes his paper with these words: "It is hence beyond a doubt true that in the liquid obtained in the fermentation of potato-sugar there are substances injurious to health. If the question is asked whether this is true of all commercial potato-sugars, as well as of the sugar examined, we cannot give a definite answer.

"In the case of all varieties of potato-sugar thus far examined, there remains after evaporation of the fermented liquid a bitter-tasting extract, which turns the plane of polarization to the right, and it is very probable that all of them may act injuriously upon the health, in varying degrees, according to the greater or less purity.

"As in buying the sugars it is not possible to determine whether the harmful substances are present or not, potato-sugar should not be used for the preparation of beverages,* until it can be prepared in perfectly pure form."

Directly opposed to the results of Schmitz and Nessler are those obtained by Freiherr von Mering. (*Deutsche Vierteljahrschrift für öffentliche Gesundheitspflege*, vol. 14, p. 325.)

This writer experimented upon dogs, cats, rabbits, and human beings, in much the same way as Schmitz and Nessler had done, and he concludes that the unfermentable residues from potato-sugar are not at all objectionable.

Later, Schmitz (*Deutsche Vierteljahrschrift für öffentliche Gesundheitspflege*, vol. 14, p. 481) replied to Von Mering, upholding his first results.

It hence appears doubtful whether there are injurious substances in potato-sugar, and it is highly desirable that the experiments on this subject should be repeated by those who have not thus far taken active part in the discussion. Even though it should eventually be shown that potato-sugar is or is not objectionable, it would not necessarily follow that the same is also true of maize-sugar.

As, so far as we know, no experiments had been made upon starch-sugar, we carefully repeated the experiments described above, using

* One of the uses to which potato-sugar is put in Germany is as an addition to poor wine.

several of the samples of glucose and grape-sugar, the analyses of which are given in the preceding part of this report.

We were fortunate in securing for this work the assistance of Dr. J. R. Duggan, of the Johns Hopkins University, who has for some time past been occupied in experiments upon fermentation, and who is hence fully familiar with all the precautions necessary to secure reliable results. The fermentations were carried on in a new cellar, which fortunately chanced to be available, so that the danger of abnormal fermentation was reduced to a minimum.

Pure glucose cannot be fermented by the simple addition of yeast in small quantity; for yeast, like all living matter, requires certain nitrogenous and inorganic materials for its own nourishment. As has been shown by Pasteur, this want may be supplied by the addition of certain salts, such as ammonium tartrate, calcium phosphate, &c.; but as these cannot be added in exactly the necessary proportions, some would be likely to remain in the solution after fermentation was complete, and, if taken into the stomach along with the glucose residue, would probably produce an effect of its own which might be attributed to the glucose.

It is not easy to obtain in sufficient quantity a liquid furnishing a proper medium for the growth of yeast which does not also contain glucose; and, for this reason, it was first necessary to determine the effect, if any, of the unfermentable residue from this glucose.

Experiments Nos. 1, 2, and 3 were made for this purpose. The nutrient liquid used was barley-wort, on account of the fact that it is most commonly used in brewing for commercial purposes.

This liquid contains much more nitrogenous matter than is necessary to support the yeast during its fermentation, and therefore it still forms a good medium for the growth and development of yeast after it is considerably diluted with a solution of glucose.

The method of experimenting was as follows: The barley-wort, of the concentration usually employed for making beer, was mixed with the glucose solution, and the whole heated to boiling by passing steam through a coil of black-tin tubing placed in the tub. The tube was then connected with the hydrant, and water passed through it until the solution was well cooled. It was then allowed to flow slowly over a wide board, for the purpose of thoroughly aerating it. The temperature was reduced to about 10° C., and about a pint of yeast added. Fermentation was carried on in a cool vault, and was allowed to continue until very little sugar was left in the solution and the yeast had all settled to the bottom of the tubs. A sufficient quantity of beer was

then siphoned off and evaporated slowly over the water-bath to about one-tenth its volume. The residue consisted principally of dextrine, nitrogenous matter from the wort, glycerine, succinic acid, and probably other products of fermentation in very small quantities. It formed a thick, dark-colored sirup, of very disagreeable taste, especially when wort containing hops had been used. For this reason, sweet-wort was used in most of the experiments. All of the fermentations were carried on by the low process—that is, with bottom yeast at a temperature of from 8° to 10° C.

Two experiments were tried with the high process, but it was found to be impracticable on the small scale, on account of the development of bacteria, due to the higher temperature. As the difference in the two processes is essentially one of temperature only, there is no reason to suppose that they could in any way give different results.

The amount of yeast added to each tub was about one-half litre. This was carefully examined with the microscope, both before and after fermentation, to guard against the presence of foreign ferments that might produce injurious products. The glucoses used were of the various manufactures already mentioned, and embraced the different grades of solid and liquid productions.

The extracts were taken at different hours of the day, both before and after meals. The quantity usually taken contained the residue from 125 grams of glucose; but in experiment No. 8 this quantity was increased so as to correspond to 200 grams. It seems useless to try still larger quantities, for it is probable that if much more was taken the normal products of fermentation, such as succinic acid, would produce some effect.

Experiments 1 and 2.—Thirty litres of sweet-wort and the same quantity of hopped wort were separately fermented, the process lasting, in each case, one week. Five litres of the resulting liquid were evaporated to 750 C. C., and 300 C. C. of the extract taken internally. The same experiment was tried by two individuals, but no effect was produced. The amount of extract taken corresponded to two litres of the beer.

Experiment 3.—In this experiment there were used 15 litres of sweet-wort, to which were added 15 litres of a 12.5 per cent. solution of cane-sugar. Five litres of the liquid were evaporated to 500 C. C., and 200 C. C. of the extract taken, with no effect. The amount of extract taken represented 125 grams of cane-sugar.

Experiment 4.—Fermented 15 litres sweet-wort and 15 litres of a 12.5 per cent. solution of grape-sugar. (Sample No. 12.) Five litres of the

liquid were evaporated to 500 C. C., and 200 C. C. taken. No effect was produced. On the following day, the same amount of residue was taken, and with no effect. The amount of extract taken corresponded to 125 grams of glucose in each experiment.

Experiment 5.—Fifteen litres of sweet-wort and 15 litres of a 12.5 per cent. solution of grape-sugar (Sample No. 7) were fermented. The same amount of extract was taken as in the last experiment, with the same results.

Experiment 6.—The details of this experiment were exactly the same as those of the last. The substance was a commercial glucose. (Sample No. 14.)

Experiment 7.—Fifteen litres of hopped wort, with 7.5 litres of a 25 per cent. solution of commercial glucose, (Sample No. 1,) were fermented. Four litres of the fermented liquid were evaporated down to 400 C. C., and of the residue 150 C. C. were taken. No effect was felt.

Experiment 8.—Fifteen litres of hopped wort and 7.5 litres of a 25 per cent. solution of grape-sugar (Sample No. 13) were fermented. Five litres of the fermented liquid were evaporated to 500 C. C., and 200 C. C. taken. No effect was felt. The extract then represented 160 grams of grape-sugar.

The experiments described above occupied about two months, during which time Doctor Duggan repeatedly took large quantities of the extracts. At the end of the experiments, and during the entire period, his health continued excellent.

There was nothing whatever to indicate that the extracts contained anything injurious to health, and the conclusion seems to be fully justified that the samples examined by us, and which we have every reason to believe were fair average samples of the substances found in the market, contained nothing objectionable from a sanitary stand-point. In the experiments the experimenter took into his system everything that could possibly be objectionable contained in from 120 grams to 160 grams of the glucose, or grape-sugar, *i. e.*, from a quarter to a third of a pound. It must be borne in mind, further, that the extract which was taken into the stomach must have contained any objectionable mineral as well as organic substances present in the glucose employed. Hence, the results seem to be final as regards the injurious natures of glucose, or grape-sugar, made from maize.

These experiments extended over a period of only about two months. On the question, therefore, whether any injurious effect would follow the continuous use of this material, the committee has no information. Our experiments have, of course, no direct connection with those of

Schmitz, Nessler, and Von Mering, already referred to. These gentlemen experimented upon potato-sugar as furnished by manufacturers in Germany. Our conclusions are valid only for maize-sugar as furnished by manufacturers in this country.

It should be further remarked that, although our experiments show conclusively that the products of fermentation of glucose are not dangerous to health, it does not necessarily follow that beer made by the fermentations of glucose is just as good as that made in the usual way. That is a matter which does not fall within the scope of our investigation.

V.—SUMMARY AND CONCLUSION.

The results which have been obtained by the committee, and which have been presented in the foregoing pages, may be briefly summed up as follows:

1st. Starch-sugar as found in commerce is a mixture, in varying proportions, of two sugars, called dextrose and maltose, and of dextrine, or starch-gum. Dextrose was discovered in grapes by Lowitz, in 1792, and was first prepared from starch by Kirchhoff, in 1811. In 1819, Braconnot prepared it from woody fibre. Maltose was first recognized as a distinct sugar by Dubrunfaut, in 1847, in the product of the action of malt on starch. No dextrose is thus produced, according to O'Sullivan.

2d. The process of making starch-sugar consists, first, in separating the starch from the corn by soaking, grinding, straining, and settling; and second, in converting the starch into sugar by the action of dilute sulphuric acid, this acid being subsequently removed by the action of chalk. To make the solid, "grape-sugar," the conversion is carried further than to make the liquid, "glucose." After clarifying, the liquid is concentrated in vacuum-pans and is decolorized with bone-black.

3d. The starch-sugar industry in the United States gives employment to twenty-nine factories, having an estimated capital of five millions of dollars, consuming about forty thousand bushels of corn per day, and producing grape-sugar and glucose of the annual value of nearly ten millions of dollars. In Germany, in 1881-'82, there were thirty-nine factories of this sort, consuming over seventy thousand tons of starch, and producing about forty thousand tons of starch-sugar.

4th. Starch-sugar is chiefly used in making table-sirup, in brewing beer as a substitute for malt, and in adulterating cane-sugar. It is also

used to replace cane-sugar in confectionery, in canning fruits, in making fruit-jellies, and in cooking. Artificial honey is made with it; and so, also, is vinegar.

5th. Starch-sugar represents one distinct class of sugars, as cane-sugar does the other; the former being obtained naturally from the grape, as the latter is from the cane and the beet. Starch-sugar, which is a term chemically synonymous with dextrose and glucose, when pure, has about two-thirds the sweetening power of cane-sugar. By the action of the dilute acids, both cane-sugar and starch yield dextrose. In the case of starch, however, dextrose constitutes the sole final product.

6th. The commercial samples of starch-sugar obtained by the committee showed a fairly uniform composition on analysis. The liquid form, or "glucose," contained from 34.3 to 42.8 per cent. of dextrose; from 0 to 19.3 per cent. of maltose; from 29.8 to 45.3 per cent. of dextrine, and from 14.2 to 22.6 per cent. of water. The solid form, "grape-sugar," gave from 72 to 73.4 per cent. of dextrose; from 0 to 3.6 per cent. of maltose; from 4.2 to 9.1 per cent. of dextrine, and from 14 to 17.6 per cent. of water. Three specimens of especially prepared "grape-sugar" contained 87.1, 93.2, and 99.4 per cent. of dextrose, respectively. The last of these was crystalline anhydrous dextrose.

7th. Of mineral or inorganic constituents, the samples of starch-sugar examined contained only minute quantities. The total ash formed in the "glucose" was only from 0.325 to 1.060 per cent., and in the "grape-sugars," only from 0.335 to 0.750 per cent. No impurities, either organic or inorganic in character, other than those mentioned, were detected in any of the samples examined.

8th. The elaborate experiments upon the fermentation of starch-sugar would seem to be final on the question of the healthfulness, not only of glucose itself, but also of the substances produced by the action of a ferment upon it. Large quantities of a concentrated extract from the fermentation, representing from one-third to one-half a pound of starch-sugar, were taken internally by the experimenter, and this repeatedly, without the slightest observable effect. This result, rigidly applied, holds of course only for those sugars which, like this, are made from the starch of Indian corn, or maize.

In conclusion, then, the following facts appear as the result of the present investigation: First, that the manufacture of sugar from starch is a long-established industry, scientifically valuable and commercially important; second, that the processes which it employs at the present time are unobjectionable in their character, and leave the product un-

contaminated; third, that the starch-sugar thus made and sent into commerce is of exceptional purity and uniformity of composition, and contains no injurious substances; and fourth, that though having at best only about two-thirds the sweetening power of cane-sugar, yet starch-sugar is in no way inferior to cane-sugar in healthfulness, there being no evidence before the committee that maize-starch sugar, either in its normal condition or fermented, has any deleterious effect upon the system, even when taken in large quantities.

All of which is respectfully submitted.

GEORGE F. BARKER, Chairman,
WILLIAM H. BREWER,
WOLCOTT GIBBS,
CHARLES F. CHANDLER,
IRA REMSEN,

Committee.

APPENDIX.

APPENDIX A.

BALTIMORE, 1882.

SIR: At the request of the Commissioner of Internal Revenue of the United States, the undersigned have been appointed a committee of the National Academy of Sciences for the purpose of making a scientific investigation of the various products which are obtained from starch, and known as glucose, grape-sugar, maltose, &c., and of the processes used in their manufacture.

While giving full weight to the investigations which have already been made, the committee feel that it is desirable for them to reach their conclusions, as far as possible, independently, and hence they have decided to ask the assistance of the manufacturers in getting together the necessary information, and in taking samples of products for examination. As the investigation is in the interests of the manufacturers as well as of the public, we respectfully request that, as soon as convenient, you will forward to the secretary answers to the questions to be found on the next page.

It is of course understood that, without special permission from you, no use will be made of the information you may give us, except in a general way, and without mention of the name of your firm.

Yours, respectfully,

G. F. BARKER, Chairman,
Professor University of Pennsylvania, Philadelphia, Pa.

W. H. BREWER,
Professor Yale College, New Haven, Conn.

C. F. CHANDLER,
Professor Columbia College, New York, N. Y.

WOLCOTT GIBBS,
Professor Harvard College, Cambridge, Mass.

IRA REMSEN, Secretary,
Professor Johns Hopkins University, Baltimore, Md.

1. Please give as full a description as you may care to of the processes used in your factory. (Descriptions of machinery would not be of much use to the committee.)

2. What are the names and general properties of the products which your firm places on the market?

3. Will you give an agent authorized by us the privilege of taking samples of your products at your factory?

4. What information can you furnish regarding the capacity of your establishment, as shown by the consumption of raw material in 1881 and 1882? Is any other material used besides corn?

5. What is the principal use made of your products?

6. Please add the names and addresses of any firms known to you, and not included in the accompanying list.

APPENDIX B.

The glucose and grape-sugar factories of the United States.

Location of factory.	Name of factory.	Name of firm.	Office of firm.
Illinois—			
*Champaign	Champaign Grape-Sugar Company.	Champaign Grape-Sugar Company, Mr. Smith, president.	Champaign, Ill.
*Chicago	Eberts'	Eberts'	Chicago, Ill.
*Chicago	Chicago Sugar-Refining Company.	Chicago Sugar-Refining Company.	Chicago, Ill.
*Danville.....,	Danville Refining and Starch Works.	Danville, Ill.
*Freeport.....	Veiller, Jayne & Co.....	Veiller, Jayne & Co.....	Freeport, Ill.
*Geneva.....	Geneva Grape-Sugar Company.	Geneva Grape-Sugar Company.	Geneva, Kane county, Ill.
*Gladstone.....	Gladstone Refinery Sugar Company.	Gladstone Refinery Sugar Company.	Gladstone, Ill.
*Pekin.....	Richard & Gill.....	Richard & Gill.....	Pekin, Ill.
*Peoria.....	Peoria Grape-Sugar Company.	Peoria Grape-Sugar Company.	Peoria, Ill.
Peoria.....	Peoria Sugar-Refinery	Peoria Sugar-Refinery, C. J. Hamlin, presd't.	No. 19 W. Swan street, Buffalo, N. Y.
*Rockford.....	Rockford Grape-Sugar Company.	Rockford Grape-Sugar Company.	Rockford, Ill.
*Sagetown.....	Sagetown, Ill.
Iowa—			
*Davenport.....	Davenport Glucose Manufacturing Company.	Davenport Glucose Manufacturing Company.	Davenport, Iowa.
*Des Moines.....	Des Moines Sirup Refinery.	Des Moines Sirup Refinery.	Des Moines, Iowa.
*Iowa City	Iowa City Grape-Sugar Company.	Iowa City Grape-Sugar Company.	Iowa City, Iowa.
*Marshalltown	Grape-Sugar Company....	Grape-Sugar Company....	Marshalltown, Iowa.
Kansas—			
Atchison.....	Atchison, Kans.
Leavenworth.....	Leavenworth Sugar Company.	Leavenworth Sugar Company, C. J. Hamlin, president.	No. 19 W. Swan street, Buffalo, N. Y.
Michigan—			
*Detroit.....	Michigan Sugar Company.	D. H. Howell, Sons & Co., agents.	Agents' office, 107 Wall street, New York.
Missouri—			
*Kansas City.....	Rochester Grape-Sugar Company.	Rochester Grape-Sugar Company.	Kansas City, Mo.
St. Joseph.....	St. Joseph Refining Company.	St. Joseph Refining Company.	St. Joseph, Mo.
*St. Louis.....	St. Louis Sirup, Glucose, and Grape-Sugar Company.	St. Louis Sirup, Glucose, and Grape-Sugar Company.	St. Louis, Mo.
Nebraska—			
Omaha.....	Omaha, Nebr.
New York—			
*Buffalo, Scott street and Hamburg canal.	American Grape-Sugar Company.	American Grape-Sugar Company, C. J. Hamlin, president.	No. 19 W. Swan street, Buffalo, N. Y.
*Buffalo, Court street.	Buffalo Grape-Sugar Company.	Buffalo Grape-Sugar Company, C. J. Hamlin, president.	No. 19 W. Swan street, Buffalo, N. Y.
*East Buffalo, Jefferson street, near William.	The Firmenich Sugar-Refinery Company.	The Firmenich Sugar-Refinery Company.	No. 22 W. Seneca street, Buffalo, N. Y.
*Glen Cove, Long Island.	Glen Cove Manufacturing Company.	Glen Cove Manufacturing Company.	298 South street, New York city.
*New York city, 132 King street.	Booth & Edgar's.....	Booth & Edgar.....	100 Wall street, New York city.
421 W. Fifteenth street.	Manhattan Sugar Company, (Limited.)	Manhattan Sugar Company, (Limited.)	421 W. Fifteenth street, New York city.
Ohio—			
*Tippecanoe City..	Grape-Sugar Company....	Grape-Sugar Company....	Tippecanoe, Miami county, Ohio.
Toledo.....
West Virginia—			
Wheeling.....	Fell's Sirup Factory.....	Fell.....	Wheeling, W. Va.

In response to this circular, very full communications were received from the following manufacturers:

J. A. Cunningham, Danville Refining and Starch Works, Danville, Ill.

George Turner, secretary and treasurer Geneva Grape-Sugar Company, Geneva, Ill.

W. H. H. Ammack, superintendent Gladstone Grape-Sugar Company, Gladstone, Ill.

Dr. F. H. Kimball, chemist Rockford Grape-Sugar Company, Rockford, Ill.

Louis P. Best, superintendent Davenport Glucose Manufacturing Company, Davenport, Iowa.

H. B. Leavens, secretary Des Moines Sirup Refinery, Des Moines, Iowa.

W. J. Allen, superintendent Iowa City Grape-Sugar Company, Iowa City, Iowa.

J. D. Hayes, vice-president Michigan Grape-Sugar Company, Detroit, Mich.

George B. Emmons, president St. Louis Sirup, Glucose, and Grape-Sugar Company, St. Louis, Mo.

The Firmenich Sugar-Refining Company, Buffalo, N. Y.

Harry Hamlin, vice-president Buffalo Grape-Sugar Company, Buffalo, N. Y.; vice-president American Grape-Sugar Company, Buffalo, N. Y.; vice-president Peoria Sugar-Refining Company, Peoria, Ill.; and vice-president Leavenworth Sugar Company, Leavenworth, Kans.

Hiram Duryea, vice-president Glen Cove Manufacturing Company, Glen Cove, N. Y.

Augustus Talbot, Manhattan Sugar Company, (Limited,) New York.
The Grape-Sugar Company, Tippecanoe City, Ohio.

A. G. Fell, Fell's Sirup Factory, Wheeling, W. Va.

Valuable information was also received from the following:

Arno Behr, Ph. D., Chicago, Ill.

Waldron Shapleigh, Freeport, Ill.

Albert L. Colby, Ph. B., inspector New York State board of health.

S. D. Phelps, New York.

Edgar Tucker, New York.

APPENDIX C.

EXAMINATION OF COMMERCIAL SUGARS WITH REFERENCE TO THEIR ADULTERATION WITH STARCH-SUGAR.

A.—ANALYSES OF SUGARS PURCHASED IN OPEN MARKET.

Sixteen samples of brown sugars were bought in the open market at various groceries. Four of these were found to contain about 30 per cent. of grape-sugar. It is impossible to determine with accuracy the amount of grape-sugar present in a sample of adulterated cane-sugar, for the reason that the brown cane-sugars always contain invert sugar, which gives reactions identical with those of grape-sugar. The amount of invert sugar present varies, but may reach as much as 5 per cent., and perhaps more. If, however, in examining a specimen of cane-sugar, there should be found evidence of the presence of, say, from 20 to 30 per cent. of a sugar giving the reactions of grape-sugar, the conclusion would certainly be justified that the latter had been added.

In our examinations, the first test applied in every case was the treatment of the sample with lukewarm water. If no grape-sugar is present, the sample dissolves up quickly; if it is present in considerable quantity, there remains behind for some time undissolved a quantity of matter consisting of white, chalky-looking particles.

For the purpose of estimating the quantity of grape-sugar present in the adulterated samples, two methods were used:

1. The well-known method of Fehling, with the precautions and modifications suggested by Allihn, (*Journal für Praktische Chemie*, vol. 130, p. 46;) and
2. The method of Sachsse, modified as directed by Heinrich. (*Chemisches Centralblatt*, 1878, p. 409.)

For the Fehling-Allihn method, dissolve 173 grams sodium-potassium tartrate and 125 grams potassium hydrate in water, and dilute so as to make 500 C. C. Also dissolve 34.6 grams copper sulphate in water, and make up to 500 C. C. Keep the two solutions separate, and only bring them together when needed for immediate use.

For a determination, 30 C. C. of each of the solutions are brought together, and 60 C. C. water added. The whole is then heated to boiling. 25 C. C. of a sugar solution are then added, which must not contain

more than 1 per cent. sugar, and the whole heated on a water-bath for fifteen minutes. The precipitate is collected in an asbestos filter, washed with alcohol and ether, and a current of dry air drawn through. When dry, the suboxide of copper is reduced to copper in a current of hydrogen. The whole filter, (tube and asbestos,) together with the copper, is now weighed, and the weight of the copper found by deducting the weight of the filter, previously taken. The weight of sugar corresponding to the weight of copper found can be taken from Allihn's table. (Loc. Cit., pp. 63-65.)

For the preparation of the Sachsse-Heinrich solution, 18 grams pure mercuric iodide, 25 grams potassium iodide, and 10 grams potassium hydrate are dissolved in water, and the volume made up to 1 litre. The proportion of potassium hydrate here used is much smaller than that used by Sachsse, which was 80 grams. A portion of the solution prepared in the above way boiled for thirty minutes with 20 per cent. solution of pure cane-sugar failed to give the slightest evidence of the reduction of the mercuric iodide. 40 C. C. of this solution were found by titration with standard solutions of pure grape-sugar and invert sugar to correspond to 0.128 gram dextrose and 0.119 gram invert sugar.

Twelve of the sixteen samples collected did not contain more than 5 per cent. of sugar having an action in the solutions employed in the examination. Some of the details of the analysis of one of the adulterated samples and the figures obtained in the analyses of two other adulterated samples are here given.

Sample 1.—Ten grams of the sample were dissolved in 100 C. C. distilled water; 10 grams of this solution were then diluted up to 100 C. C., so that in the weaker solution there was 1 gram of the substance in 100 C. C. of the solution. The amount of this solution necessary to reduce 40 C. C. of the previously standardized solution of mercuric iodide was now determined. It was found to be 39.3 C. C. But 40 C. C. of the mercuric iodide solution are equivalent to 0.128 gram of dextrose, (pure grape-sugar.) Therefore, in 0.393 gram of the sample there is 0.128 gram dextrose, an amount which corresponds to 32.8 per cent. This conclusively shows that the sample contained somewhere in the neighborhood of 30 per cent. of grape-sugar.

This result was confirmed by the aid of the Fehling-Allihn method. 10 C. C. of the same sugar solution as that used in the preceding estimation were added to 60 C. C. of Fehling's solution. The cuprous oxide was collected on an asbestos filter, reduced to metallic copper, and weighed. The weight of copper thus found was 0.0633 gram. This corresponds to 0.03235 gram dextrose, (grape-sugar,) or in 0.1

gram of the sample there was 0.03235 gram of grape-sugar. This is 32.35 per cent. of the whole, while by the Sachsse-Heinrich method the amount found was 32.8 per cent.

In *Sample 2* the Sachsse-Heinrich method indicated the presence of 33.6 per cent. of dextrose, while the Fehling-Allihn method gave 33.8 per cent.

In *Sample 3* the former method gave 26.3 per cent., and the latter 26.9 per cent. dextrose.

A further sample gave results similar to those just described, and was undoubtedly adulterated.

While the figures given cannot be regarded as accurate, they show beyond a doubt that the samples examined were largely adulterated. Whether the amount of grape-sugar present is exactly stated or not, there was certainly present as much as 20 per cent., and probably somewhere between 30 and 40 per cent. If the samples examined had consisted of pure cane-sugar mixed with pure grape-sugar, the figures obtained would have varied only very slightly from the truth. But in fact neither the cane-sugar nor the grape-sugar was pure, and we cannot tell what allowance to make for the impurities. There may have been as much as 5 per cent. of a reducing-sugar, like grape-sugar, in the cane-sugar originally used. There could hardly have been much more. Subtracting this amount (5 per cent.) from the total found in the first adulterated samples, there remain about 27 per cent. of reducing-sugar, which must have been intentionally added. But this figure represents only the amount of *reducing-sugar* added, and not the total quantity of substance added. Now, as has been shown in an earlier part of this report, the commoner grades of commercial grape-sugar contain only about 70 to 75 per cent. of reducing-sugar, so that in order to add to a cane-sugar 25 per cent. of a reducing-sugar, we should have to add a considerably larger amount of commercial grape-sugar, say about 33 per cent. Hence, it appears probable that the adulterated samples examined by us contained about 33 per cent. of grape-sugar.

B.—EXTRACTS FROM BOARD OF HEALTH REPORTS.

Extract from the report of A. L. Colby, Ph. B., to the sanitary committee of the New York State board of health in 1881.—(Second annual report of the board, p. 604.)

Although, as we have just seen, the sugars of to-day are free from insoluble mineral adulterations, the use of glucose as an adulterant is practiced to a considerable extent. The result of the examination of

the one hundred and sixteen samples for the presence of artificial or added grape-sugar, or glucose, is given in the following table :

Grade of sugar.	No. examined.	Unadulterated.	Adulterated with glucose.
Cut loaf.....	7	7
Granulated.....	4	4
"A".....	5	5
Powdered.....	33	33
Light-brown, "Extra C".....	49	46	3
Brown, "C".....	10	9	1
Dark-brown, "X".....	8	8
Total.....	116	112	4

This table shows that the white sugars are all unadulterated ; but the brown sugar (especially the light-brown coffee-sugar, "Extra C") is the variety in which this sophistication is practised. As the table shows, of the sixty-seven samples examined, four were found adulterated, and to a large extent, as may be seen by the following analyses :

No. of sample.	Character of sugar.	Per cent. of added glucose.	Per cent. of total glucose.
705	Brown, "C".....	22.20	(*)
706	Light-brown, "Extra C".....	21.24	26.522
707	Light-brown, "Extra C".....	29.79	32.834
708	Light-brown, "Extra C".....	33.36	35.878

* Undetermined.

All colored sugars contain more or less "fruit" or "invert" sugar, which is a mixture of equal parts of dextro-glucose and levo-glucose. This is produced from the cane-sugar in the process of manufacture. The artificial glucose, used as an adulterant, is dextro-glucose made from starch.

These so-called "mixed sugars" are sold in the wholesale market under certain trade-names, such as "New Process Sugar," "Niagara A, B, C," "Harlem B," "Exceelsior C," &c., which signify to the purchaser their character. They are, however, usually disposed of in the retail trade as pure sugars. As most of these "mixed sugars" are sent to the country, they are rarely to be found in the hands of retail city grocers.

A review of other recent investigations of sugar proves the general use of glucose as an adulterant. From the six annual reports on the

adulteration of food in Canada* the following tabular statement of the results has been compiled :

Sugars analyzed.

Date of report.	Number of sugars analyzed.	Genuine.	Adulterated with glucose.	Doubtful.
First report, 1876	15	12	3
Second report, 1877.....	34	30	4
Third report, 1878.....	42	34	8
Fourth report, 1879.....	101	81	9	11
Fifth report, 1880.....	55	55
Sixth report, 1881.....	63	63
Total	310	275	24	11

An investigation of seventy-five samples of sugar, made in 1879 by the Massachusetts State board of health, lunacy, and charity,† shows the presence of an undue excess of glucose in three cases.

The recent investigation of sugars made by Dr. Charles Smart, under the direction of the National Board of Health,‡ shows the very general use of glucose as an adulterant. “Among forty-seven brown sugars, most of which were furnished by dealers who knew that their samples would be examined, there were found three which contained glucose, while among thirty-eight samples purchased for analysis no less than nine were thus adulterated. The glucose varied from a small admixture to 30 per cent.”

* Report on the adulteration of food, being Supplement No. 111 to the Report of the Department of Inland Revenue.

† First Annual Report State Board of Health, Lunacy, and Charity of Massachusetts, 1879, p. 60.

‡ National Board of Health Bulletin, Supplement No. 6, January 1, 1881.

APPENDIX D.

EXTRACTS FROM THE JOURNAL LITERATURE RELATING TO STARCH-SUGAR, CHRONOLOGICALLY ARRANGED; PREPARED BY E. J. HALLOCK, PH. D.

Kirchhoff's discovery of starch-sugar.

Professor John, (1812,) in Schweigg. J., iv, p. 111: The author learns, through Nasse, that Kirchhoff was trying to make a cheap gum, and produced sugar instead. From 100 lbs. starch, Nasse and Kirchhoff got 90 lbs. solid grape-like sugar, or 120 lbs. of very sweet sirup.

It is a peculiar kind of sugar, resembling grape-sugar, but better.

Nitric, hydrochloric, sulphuric, and oxalic acids produce it, but tartaric, acetic (?), and phosphoric do not.

Preparation of starch-sugar.

Schrader, (1812,) in Schweigg. J., iv, p. 108: Author repeated Kirchhoff's experiment. The latter employed 1 part acid and 400 of water to 100 of starch, and boiled 36 hours. Schrader used more acid, and boiled to 9 hours, and got a sweeter product. He compares the operation to the manufacture of ether.

Conversion of starch into sugar.

Pfaff, (1812,) in Schweigg. J., v, p. 94: Author repeated Kirchhoff's experiment in glass retorts, and found no CO_2 or SO_2 evolved; hence the conversion is not oxidation, nor does it resemble germination, which yields CO_2 . He does not compare it with ether-making, because the circumstances differ. He calls it killing the starch, and compares it to potatoes, that get sweet under the influence of cold.

Conversion of starch into sugar.

Vogel, (1812,) in Schweigg. J., v, p. 80: The author first asserts that no chemist has yet made sugar by chemical means until Kirchhoff, in St. Petersburg, made a gummy and sugary substance by acting on starch with sulphuric acid.

The author repeated Kirchhoff's experiments, using 40 grams of acid in 8 kilograms of water (1-200) for 2 kilograms of starch. He obtained an equal weight of sirup containing varying quantities of sugar and

gum. The latter was insoluble in alcohol, but did not form gummie acid when acted on by nitric acid. He believes that the acid withdraws the elements of water from the starch. (See, also, Gilbert's Ann., xlii, p. 123.)

On the sweetness of starch-sugar.

Gehlen, (1812,) in Schweigg. J., v, p. 42: This author repeated Kirchhoff's experiment, and described the product as yellowish; soluble in $1\frac{1}{2}$ parts water; gives a white precipitate, with oxalates; none with H_2S , $(\text{NH}_4\text{S})_2$, KCy , or tincture of galls. Only experience can tell whether it is wholesome; but probably it is so, (p. 41.) Does not form caramel when heated, and melts easily. In sweetening power, $2\frac{1}{4}$ or $2\frac{1}{2}$ equals 1 of cane-sugar. Its price must be proportionately lower than cane-sugar, to compete with it. The sirup irritates the throat like honey, which it closely resembles.

Was starch-sugar a French discovery?

De Gassicourt, (1812,) in Schweigg. J., v, Beilage Moniteur, No. 150: In 1801, Fourcroy obtained a sugary substance by passing chlorine into a solution of gum or starch suspended in water.

Parmentier, in his Pharmacopœia, p. 361, says he formed sugar from starch by the action of cream of tartar thirty years ago.

Schweigger adds a note that nearly upsets all this author says.

Action of the gluten in converting starch into sugar.

Kirchhoff, (1814,) in Schweigg. J., xiv, p. 389, (read in St. Petersburg Acad., Sept. 1, 1812:) The author deduces the following conclusions from his experiments:

1. Gluten causes the formation of sugar in germinated seed and in the meal which has been soaked in hot water.
2. The starch in germinated seed is unchanged, and is first converted into sugar (at a temperature above 40°R.) by the gluten.
3. The starch in the flour is to be considered as the best material for making alcohol.
4. In germination the gluten acquires the power of saccharifying more starch than the grain contains.
5. The production of sugar in germinated seeds is a chemical process, and not the result of vegetation.
6. In wort the starch is in the sweet form, and infusion of galls does not affect it.

Decomposition of starch by water.

Saussure, (1819,) Ann. Chem., Aug., 1819; Schweigg. J., xxvii, p. 320: When starch and water are exposed to a temperature of 20° or 25° C., with or without access of air, there are formed—

1. A kind of sugar similar to that made by the action of acid.
2. A kind of gum similar to roasted starch.
3. A substance here called “amidin,” between gum and starch in properties.
4. A substance as insoluble in boiling water and several acids as woody fibre, but is blued by iodine.

Also other products.

Sugar from old linen.

Braconnot, (1819,) Ann. Chim. Phys., Oct., 1819, p. 172; Schweigg. J., xxvii, p. 337: Twenty-four grams old dried linen was first converted into gum by 34 grams sulphuric acid, diluted, the unchanged fibre (3.6 grams) filtered out, then boiled two hours, and saturated with carbonate of lime. Basic acetate of lead gave no precipitate. The solution was evaporated and heated until it smelled of burnt sugar. Yield was 23.3 grams from 20.4 of linen. It was diluted to a sirup, and in 24 hours began to crystallize. It has a pleasant, pure, and rather cooling taste. It is capable of fermentation.

Conversion of cane-sugar by pectine.

Le Roy, (1832,) Ann. Ch. Pharm., viii, p. 207; J. de Chim. Méd., viii, p. 597: Author boiled the juice of ripe currants, apricots, strawberries, &c., before fermentation, with 1½ parts of cane-sugar; in a few months the sugar was all converted into grape-sugar. This was not the case when the juice had fermented beforehand.

Chevallier had already made a similar observation.

Le Roy's experiments go to prove that the inversion is caused by the pectine.

Products formed from starch by diastase.

Payen and Persoz, (1833,) Ann. Chim. Phys., (2,) liii, p. 73: The starch is entirely changed into two bodies—an uncrystallizable sugar and a gum—the sum of whose weights equals that of the starch.

Beer from starch-sugar.

Lampadius, (1833,) J. Tech. Ch., xvi, p. 374; Pharm. Centr., (1833,) p. 351: Author prepared a very good beer from starch-sugar with extract of hops, yeast, and some white of egg. After lying three weeks, it was clear, sparkling, and of very pleasant flavor.

Preparation by means of diastase.

W. A. Lampadius, (1834,) in J. Pr. Ch., ii, p. 457: Four lbs. potato-starch and 24 lbs. water boiled to a paste in a tinned copper cylinder. Kept ten hours at 42° to 47° R., after putting in $\frac{1}{2}$ lb. of barley-malt, coarsely ground in a coffee-mill. No change, as the malt was five weeks old. With fresh malt, the paste became a thin liquid in ten minutes, but not very sweet, but sweetness increased for eight hours. No blue color with starch. Yield of 4 lbs. 13 loth of transparent sirup; specific gravity, 1.280. In taste it differs somewhat from that made with sulphuric acid.

Sugar obtained from starch by means of diastase.

Guérin-Varry, (1835,) Ann. Chim. Phys., (2,) ix, p. 54: It is white, odorless, less sweet than cane-sugar, crystallizes in cauliflower crystals; specific gravity, 1.38 to 1.6. Heated for an hour at 100° C., loses 9.8 per cent. of its weight of water. At 23.5° C., 63 $\frac{1}{4}$ parts dissolve in 100 of water. Is a little less soluble than grape-sugar; 100 parts yields 42.288 of CO₂ and 44.28 of alcohol.

That made by the action of acids has the same composition as that made by diastase and as grape-sugar.

Composition and preparation of starch-sugar.

C. Brunner, (1835,) Pogg. Ann., xxxiv, p. 319; Ann. Ch. Pharm., xiv, p. 303: Author refers to the contradictory views of Saussure and Converchel, also Guérin, Guilbourt, Raspail, Biot, and Persoz.

Brunner's experiments gave for the composition of pure potato-starch:

	1.	2.	3.	Average.
C.....	44.373	44.672	43.242	44.095
H.....	6.316	6.360	6.756	6.477
O.....	49.311	48.968	50.002	49.428

From 100 parts of this starch he obtained 106.82, 108.30, 106.239, 106.711; average, 107.01 of dry sugar. He then made the NaCl compound, and found an average of 13.522 per cent. NaCl. Calloud found 8.3 per cent. in that made from urine-sugar, 25 per cent. in that from grape-sugar.

Manufacture of starch-sugar.

Bouchardat, (1836,) in J. Pr. Ch., vii, p. 83: 1. It is better to use but little acid and let it act a long time, until alcohol gives no precipitate.

2. Must saturate at once when done.
3. Steam better than open fire.
4. Avoid too much lime, as it blackens and destroys the sugar. The best char in that from Prussian-blue factories.

Manna-sugar in starch-sugar.

Frémy, (1836,) in L'Institute, (abst. in J. Pr. Ch., viii, p. 197:) Frémy prepared the starch-sugar with care in the usual manner, crystallized it once, and treated it with alcohol.

From the solution he obtained manna-sugar in crystals; hence, it is not a product of fermentation, but, being infermentescible, remains in the fermented sirup.

Mannite from starch-sugar.

Frémy, (1836,) Inst. Pharm. Centr., (1836,) p. 686: Author obtained mannite by treating a starch-sugar (made with sulphuric acid) with alcohol. Hence it is present in the starch-sugar, and not formed from it by fermentation. Being incapable of fermenting, it remains unchanged in fermented liquors.

Cost and value of starch-sugar.

J. Pr. Ch., (1837,) xi, p. 185: A "wispel" of potatoes makes 500 lbs. of green starch; 250 lbs. of this starch will make 1 cwt. of dry sugar, worth in Berlin 13 or 14 thalers, (\$10.50.)

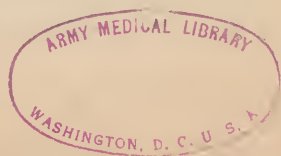
The waste is used for fodder, and covers the expense of fuel, labor, &c.

Starch-sugar is used by bakers and brewers and to improve wines, to make artificial wines and liquors, and the cost of manufacture is 4 groschen 3 pfennige per 100 lbs. of potatoes. One hundred pounds of potatoes are worth 16 to 18 groschen, (40 to 45 cents.)

Formula for starch-sugar.

Péligot, (1838,) C. R., vi, p. 232; J. Pr. Ch., xiii, p. 380, and xiv, p. 84: He made a barium, lead, and NaCl. compound, and deduced these formulas:

Crystallized sugar	$C_{48}H_{42}O_{21}, 7H_2O.$
Sugar, dried at $100^{\circ} C$	$C_{48}H_{42}O_{21}, 3H_2O.$
Saccharate of baryta.....	$C_{48}H_{42}O_{21}, 3BaO, 7H_2O.$
Saccharate of lead.....	$C_{48}H_{42}O_{21}, 6PbO.$
Salt and sugar.....	$C_{48}H_{42}O_{21}, Cl_2Na, 5H_2O.$
Salt and sugar, dried at $130^{\circ} C$	$C_{48}H_{42}O_{21}, Cl_2Na, 3H_2O.$



Decomposition of grape-sugar by peroxide of lead.

A. Stürenburg, (1839,) Ann. Ch. Pharm., xxix, p. 291: The oxide of lead was stirred into water, and heated to boiling; then the sugar added until the brown color had nearly disappeared. Carbonic acid was evolved, and an odor of formic acid noticed; carbonate of lead alone remained.

1 atom sugar forms 4 atoms water.

1 atom sugar forms 2 atoms CO_2 .

1 atom sugar forms 2 atoms formic acid.

1 atom sugar forms 8 atoms plumbic oxide.

Cane-sugar suffered a similar change, but more slowly.

Action of concentrated sulphuric acid on starch-sugar.

Péligot, (1839,) Ann. Ch. Pharm., xxx, p. 78: If 1 part crystallized starch-sugar is melted in a water-bath and $1\frac{1}{2}$ parts concentrated sulphuric acid added slowly, with cooling, an acid is formed which forms, with oxide of lead, a white salt. Author calls it "saccharo-sulphuric acid," (zuckerschweifelsäure.)

Digestion of starch.

J. Vogel, (1841,) Valentin's Rep., (1841,) p. 293; Pharm. Centr., (1842,) p. 48: The author thinks that the fact observed by Leuchs and confirmed by Hünefeld, that saliva is able to convert starch into sugar, is of little consequence in digestion, because unchanged starch is often present in the stomachs of men and animals.

Fermentability of the sugars.

H. Rose, (1841,) Pogg. Ann., lii, p. 293; Ann. Ch. Pharm., xl, p. 324: If equal weights of cane and grape sugar are dissolved in equal parts of distilled water, and small but equal quantities of yeast added at 20°C ., the former begins to ferment at once, and in a few days it is finished. The latter can be kept for months at 25° or 30°C . To bring both into equal fermentation, seven or eight times as much yeast must be put in the cane-sugar solution, as the excess is required to convert it into grape-sugar. Grape-sugar is the only directly fermentescible substance, and cane-sugar is more easily converted into grape-sugar than any other vegetable substance, and this is best accomplished by tartaric acid or argol.

Optical properties of sugars.

Ventzke, (1842,) J. Pr. Ch., xxv, p. 65: Describes his polarizing apparatus (ill.) and its uses:

Fruit-sugar (uncrystallizable sugar) always turns to the left. It is found in sweet fruits (grapes) and honey, and is formed from other sugars

by acids; from cane-sugar (and probably milk-sugar) by the action of ferments.

Grape-sugar, in urine, in solid honey, action of acid or diastase on amylon, acids on cane-sugar, in many sweet fruits.

A table is given for ten sugars, showing the rotation in tube 234 mm. long.

Influence of water and heat on sugar.

Soubeiran, (1842,) Jour. de Pharm., 1842, pp. 1 and 89; J. Pr. Chem., xxvii, p. 298: His experiments proved the stability of crystallized grape-sugar under the influence of water and heat and of acetic acid, but it is easily decomposed by alkalies.

Uncrystallizable (inverted) sugar is decomposed by acetic acid and by alkali.

Optical tests employed.

Glucose fermentation.

Bouchardat, (1845,) Ann. Chim. Phys.; Ann. Ch. Pharm., lix, p. 80: Diastase acts most powerfully on starch-paste, but is not the only thing which will convert starch into dextrine and glucose. He gives a list of these substances, such as yeast, germinated grain, membranes, &c.

Effect of reagents on the action of diastase: Nitric, sulphuric, phosphoric, hydrochloric, oxalic, tartaric, and citric acids prevent the action of diastase entirely. Fixed alkalies also prevent it; also chlorine and bromine. Sulphate and acetate of copper and corrosive sublimate prevent; calomel not. Neutral chlorides of calcium, barium, stronium, and ammonium do not. Sulphate, acetate, borate, phosphate, and iodide slightly check it. Alkaloids have little influence. Alcohol, ether, essential oils, and creosote have no effect.

Conversion of cane-sugar into a substance isomeric with cellulose.

Tilley and MacLagan, (1846,) Phil. Mag.; Ann. Ch. Pharm., lx, p. 263: When the mixture of sugar, water, tartaric acid, and ethereal oils used for lemonade stands a long time, it forms a thick, sticky substance, of the same composition as cellulose.

On glucose, (maltose.)

Dubrunfaut, (1847,) Ann. Chim. Ph., xxi, p. 178; J. Pr. Ch., (1847,) xlii, p. 425: Dumas gives this name to different sugar-like products that crystallize in worts. Those from fruit, honey, or diabetic urine, or made by the action of acid on starch or wood fibre, are identical.

When made by the action of malt on starch, it has a greater rotatory power. It seems to crystallize in rhombohedra, is less soluble in alcohol, and less affected by alkalies. It is converted into glucose by boiling with acids.

Glucose.

Dubrunfaut, (1847,) Ann. Chim. Phys., xxi, p. 178; Dingl. J., cvii, p. 358: Glucose made by action of malt on starch is less soluble than that from grapes, and less affected by boiling with water or alkali. Its rotatory power is three times as great, but changes with time. If boiled long enough with sulphuric acid, it forms a sugar identical with grape-sugar. It is the first product of the action of acids on starch, and the end product of the action of glutinous nitrogenous materials.

Jacquelin and Biot's starch-sugar with double rotation is a mixture of two kinds of glucose with single and triple rotation.

Detection of starch-sugar in cane-sugar.

Chevallier, (1848,) J. Chim. Méd., March, 1848; Dingl. J., cviii, p. 319: Twenty grams water; 10 grams sugar; 0.5 gram caustic potash. Heat in a porcelain dish on the open fire. Cane-sugar turns greenish-yellow; mixed sugar turns coffee-brown.

Detection of adulterations of sugar with glucose.

Reich, (1848,) J. Pr. Ch., xliii, p. 71: Evaporate and add concentrated H_2SO_4 in slight excess; filter; add BaCO_3 ; filter, and if dilute H_2SO_4 gives a precipitate, there was sulpho-saccharic acid formed.

Another test is potassium bichromate, also cobaltic nitrate.

Composition of honey.

Soubeiran, (1849,) J. Pharm. Chim., xvi, p. 252; J. Pr. Ch., xlix, p. 65: Honey consists of three kinds of sugar. The first is krümel-sugar; the second is a liquid sugar, similar to that made by the action of acid on cane-sugar, but has nearly twice its rotatory power to the left; the third can be inverted, but turns light to the right.

Invert sugar, honey, and raisins.

Dubrunfaut, (1849,) C. R., xxix, p. 51; Dingl. J., cxiii, p. 387: 1. Sugar made from cane-sugar by acids or ferment is a mixture of equal equivalents of crystallizable grape-sugar, $\text{C}_{12}\text{H}_{12}\text{O}_{12}$, and an uncrystallizable sugar of the same composition rotates to the left, &c.

2. Honey, when fresh, contains varying quantities of cane-sugar, all being in the liquid part; it disappears in time under the action of a

natural ferment. Characteristic flavor, due to substances developed by the alcoholic fermentation. Contains 20 to 30 per cent. glucose. Every honey contains a large quantity of fruit-sugar, also an excess of glucose or other dextro-rotatory sugar. Its purgative properties are due to the liquid sugar.

3. The dextro-grape sugar on raisins is due to decomposition of the fruit-sugar, from fermentation. insects, &c.

Action of water on sugar.

Maumené, (1854,) C. R., xxxix, p. 422; Dingl. J., cxxxv, p. 59: 1. The purest cane-sugar dissolved in pure water is gradually changed into uncrystallizable sugar, even in the cold.

2. Heat favors this change.

3. Glucose and gum suffer no change.

4. This change takes place in the beet itself.

5. Organic acids do not perceptibly aid it.

6. The effect of the water must be taken into account in the analysis of sirups, &c.

7. Soubeiran's table (C. R., p. —; Dingl. J., cxix, p. 146) cannot be employed.

8. Binocide of potassium is not reliable. (Dingl. J., cxxxv, p. 292.) Dextrine is not always present in commercial glucose.

9. Caustic potash is not infallible, for most sugars are browned by it.

10. Hence it is necessary to measure the actual quantity of crystallizable sugar by crystallizing over lime or sulphuric acid.

Fruit-sugar from vegetable matters.

Melsens, (1855,) Genie Ind., p. 106; Dingl. J., cxxxviii, p. 426: The author uses leaves, straw, rags, chips, twigs, and residues from breweries, distilleries, &c., by heating in a lead-lined autoclave with water containing 2 to 5 per cent. of acid; also lets them soak in acidified or alkaline water previous to treatment, or lets them putrefy, as in the old way of making paper.

Adulterated glucose.

L. Gall, (1856,) Polyt. Notiz., No. 4; Dingl. J., cxxxix, p. 468: Author says that there was in the market a sort of grape-sugar, sold at 8 thalers per cwt., for "improving wine," which imparts to the wine a bad taste.

Test: Dissolve in warm water; then cover the vessel and boil. On removing the cover a vile odor is noticed. Pure glucose gives no odor.

On the use of the word glucose.

Biot, (1856,) C. R., xlii, p. 351; J. Pr. Ch., lxviii, p. 429: This word was originally used for starch-sugar only, and should not be applied to all solid sugars, or to subjects differing in chemical, physical, and crystallographic properties. Three different sugars made from starch:

No. 1. Rotatory power of 51.13 right.

No. 2. Rotatory power of 1.54 right.

No. 3. Rotatory power of 100.57 right.

Change in the rotatory power of glucose.

Béchamp, (1856,) C. R., xlii, p. 896; J. Pr. Ch., lxix, p. 433: The change is attributed to a gradual conversion of crystallized into uncrySTALLIZABLE sugar. He also concludes that there are two definite modifications of anhydrous starch-sugar, $C_{12}H_{12}O_{12}$. One of these melts easily at 100° C., and has a rotation of nearly 57.3°, which is unchangeable. The other does not melt at 100° C., but has a variable rotation, which tends to approach (with time) 57.3°.

Conversion of mannite and of glycerine into a true sugar.

Berthelot, (1857,) C. R., xliv, p. 1002; J. Pr. Ch., lxxi, p. 507: Various substances will produce this change, but only one will do so regularly at all times, viz., the membrane of a testicle, (man, cock, dog, or stallion.) Formation of *penicillium glaucum* is a hinderance.

Action of water on cane-sugar.

Béchamp, (1858,) C. R., xlvi, p. 44; Dingl. J., cxlix, p. 207: A solution of cane-sugar in pure water kept seventeen months, and changed from 22° to 1.5° in rotatory power, and mould formed. When creosote or corrosive sublimate was added, it lost none of its rotatory power. A solution in boiled distilled water, protected from the air, suffered no change.

Cold water alone cannot invert cane-sugar; the conversion is due to a sort of fermentation.

Preparation and properties of glucose.

E. F. Anthon, (1859,) Dingl. J., cli, p. 213: 1. *Percentage of water.*—Anhydrous glucose dried at 100° C. is $C_{12}H_{12}O_{12}$; ordinary air-dried (krümelized) is $C_{12}H_{12}O_{12} + 2HO$. Author has prepared hard crystallized glucose which contains $C_{12}H_{12}O_{12} + HO$.

2. *Solubility in water.*—One hundred parts of water dissolves 81.68 parts of the anhydrous sugar at 15° C.; or 89.36 parts of the sugar with

one molecule water, or 97.85 parts of the sugar with two molecules water of crystallization.

3. *Action of acid on starch.*—Not all the starch has been converted into glucose when the iodine and alcohol tests give no reaction; there is no time when there is nothing but grape-sugar in solution.

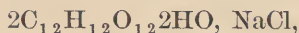
4. *On the purity of commercial grape-sugar and its tests.*—Author determined percentage of foreign matter by the specific gravity of the saturated solutions, and gives table.

Grape-sugar from woody fibre and cellulose.

J. Pelouze, C. R., (Feb., 1859;) Dingl. J., cli, p. 394: Author found that when wood fibre is boiled a long time in water, acidified with hydrochloric or sulphuric acids, it is converted into sugar. Paper, old linen, sawdust, &c., are also converted into sugar.

Sugar from glycogen of the liver.

Berthelot and De Luca, (1859,) C. R., xlix, p. 213; J. Pr. Ch., lxxxi, p. 188: The sugar was made by the action of dilute HCl on glycogen from a rabbit's liver. It was combined with NaCl to form—



which is identical with that which grape-sugar forms.

On the conversion of starch into grape-sugar and dextrine.

F. Musculus, (1860,) Ann. Chim. Phys., (3,) lx, p. 203; Dingl. J., clviii, p. 424: 1. Diastase has no action on dextrine.

2. Grape-sugar and dextrine appear simultaneously and in constant proportions, 1:2.

3. Dilute acid acts like diastase.

4. Here, too, dextrine and grape-sugar both appear together.

Conversion of amylaceous substances into glucose and dextrine.

F. Musculus, (1860,) C. R., l., p. 785; J. Pr. Ch., lxxxv, p. 243: Author does not think the starch is first converted by dilute acid into dextrine and then hydrated to form glucose.

1. Diastase does not act on dextrine.

2. Glucose and dextrine appear simultaneously, and always in the same relative proportions, 2:1.

3. At first diastase acts like dilute acid, but its action continues after the starch has disappeared, but acts very slowly then.

4. Dextrine and glucose appear in the same proportions, whether diastase or glucose is used :

First. After iodine produces no blue color, and alcohol no precipitate, there is still unfermentable dextrine present in considerable amount.

Second. One minute's boiling with acid has no effect on dextrine, but inverts all the cane-sugar.

Third. A large quantity of starch passes into beer in the form of dextrine.

Fourth. There is great loss in making alcohol from grain by use of diastase, = $\frac{2}{3}$ loss.

Solubility of pure grape-sugar in alcohol.

E. F. Anthon, (1860,) Dingl. J., clv, p. 386 : The sugar was perfectly pure, and contained but 0.2 per cent. of water. At 14° R. (= 17.5° C.) one part of sugar dissolves in 50.54 parts alcohol of 0.837 specific gravity, in 11.34 parts alcohol of 0.880, in 5.25 parts alcohol of 0.910, and in 2.07 parts of alcohol of 0.950.

The solubility is not proportional to the amount of water in the alcohol.

One hundred parts alcohol of 0.837 dissolves 21.7 sugar, and 100 parts alcohol of 0.880 dissolves 136.7 sugar at the boiling point.

One part sugar dissolves in 4.6 of alcohol at 0.837, and 1 part sugar dissolves in 0.73 of alcohol at 0.880 at the boiling point.

After standing six days, 2.9 parts sugar were held in solution by 100 of alcohol of 0.837, and 12.4 in solution by 100 of alcohol of 0.880.

On the sugar in acid fruits.

H. Buignet, (1860,) C. R., li, p. 894 ; J. Pr. Ch., lxxxvi, p. 493 : Cane-sugar is usually present in acid fruits, and during the ripening is gradually inverted. In ripe fruits there is either a variable mixture, as in pine-apples, apricots, peaches, apples, pears, &c., or it consists entirely of invert sugar, as in figs, currants, and grapes. The cause of difference does not depend on the acidity, but seems to result from a nitrogenous body, that acts like a ferment.

Production of dextrine and glucose from starch.

A. Payen, (1861,) C. R., liii, p. 1217; Dingl. J., clxiv, p. 144: 1. Author obtained 51 to 83.6 per cent. glucose in 3½ to 5 hours with 3 per cent. sulphuric acid.

2. Obtained 84 per cent. sugar from commercial dextrine under like conditions.

3. Hydrochloric acid more active than sulphuric, producing $62\frac{1}{2}$ to $85\frac{1}{2}$ per cent. glucose.

4. Fibre of wood yields glucose (hence, alcohol) and a fibre suitable for paper when treated with hydrochloric acid.

5. After the glucose had been removed from a mixture of the same with dextrine, the latter was easily saccharified by diastase.

6. Beer-yeast will not ferment dextrine.

7. Starch-paste yielded 52.7 per cent. sugar with diastase; not 87.9.

8. When the maximum yield is obtained, the sirup will not crystallize.

9. Starch cannot be converted into dextrine by diastase without forming sugar.

10. Diastase will act below 10.5° , or zero C.

11. Found 0.31 per cent. gypsum in sirup, 0.50 in glucose sugar.

Conversion of starch into sugar.

T. Musculus, (1862,) C. R., liv, p. 194; Dingl. J., clxiv, p. 150, (reply to Payen, in C. R., liii, p. 1217 :) Under the influence of sulphuric acid, starch splits up into dextrine and sugar, absorbing water, just as fats take up water and split into glycerine and fatty acids. All glycosides do the same.

Action of ozone on glucose.

Gorup-Besanez, (1863,) Ann. Ch. Pharm., xxv, p. 211: A solution of grape-sugar is not perceptibly changed by ozone until potash or soda, or even carbonate of soda, is added. When the action is ended, nothing remains but carbonic acid and formic acid.

Cane-sugar is oxidized far more slowly in alkaline solution, but yields the same products.

Action of nitric acid on levulo-glucose.

Hornemann, (1863,) J. Pr. Ch., lxxxix, p. 301: The pure levulo-glucose was made from inuline by long boiling in dilute nitric acid. This sugar was purified, and polarized strongly to the left.

After acting on it with nitric acid, specific gravity 1.40, it was entirely converted into racemic acid, (traubensäure,) which is inactive.

Action of diastase on starch.

A. Payen, (1865,) Ann. Chim. Phys., (1865,) p. 286; Dingl. J., clxxviii, p. 69: 1. Author has proved that diastase acts on dextrine, and is able to partially convert it into grape-sugar, (krümel.)

2. Diastase acting on starch can produce dextrine and grape-sugar in varying proportions, within the limits of 17 to 50 per cent. or more of sugar in the total product.

3. In making alcohol from grain, all of the starch excepting a few per cent. is gradually converted into sugar and alcohol.

EXPERIMENTS DESCRIBED IN DETAIL.

Action of water and neutral salt solutions on cane-sugar.

W. L. Classen, (1868,) J. Pr. Ch., ciii, p. 449: 1. Cane-sugar is gradually changed into glucose by pure water at ordinary temperatures without perceptible mould.

2. Some salts, like gypsum, potassium nitrate, &c., prevent this inversion; sulphate magnesia retards.

3. If left in contact with these salts for several days, then heated to 70° R. a few hours, rapid inversion occurs.

4. If the heating to 70° is done as soon as they are mixed, this inversion does not take place, except with gypsum.

5. Experiments can only last a few days, as it begins to mould.

His results contradict those of Béchamp regarding the action of pure water.

Maltine.

Dubrunfaut, (1868,) Les Mondes, xvi, p. 317; Dingl. J., clxxxvii, p. 491: Author applies this name to the active substance precipitated from malt-extract by tannin.

It is more active than diastase.

Malt contains 1 per cent. of this substance.

It is nitrogenous, like albuminoids, rotates light to the left, and is injured by heat and chemicals.

It is precipitated by 87 to 90 per cent. alcohol.

It is best prepared by extracting the malt cold, or at 30° C., with 4 or 5 parts of water; repeat, then add sumach, tanning-liquid, or other astringent.

Press in linen bags.

Why dilute sugar solutions ferment better than concentrated ones.

J. Wiesner, (1869,) J. Pr. Ch., evi, p. 252: The rapid withdrawal of water from yeast-cells kills all except the younger, undeveloped cells. The effect of very concentrated solutions is to withdraw water from the cells and injure them.

The activity of the yeast depends on the inhibition of water by the protoplasm of the cell, and is in inverse proportion to the concentration of the sugar solution.

Proportions of levulose and dextrose in inverted sugars.

Manméné, (1869,) C. R., lxi, p. 1008; J. Pr. Ch., cviii, p. 315: Author found 12.14 per cent. dextrose, 87.86 per cent. levulose—total, 100.

The two were separated by combining the dextrose with sodium chloride, and evaporating until it crystallizes. Can also be separated by spreading the invert sugar, that has been dried at 100° C., on a plate of gypsum.

Author does not think this dextrose identical with that from urine.

Estimation of glucose, &c.

C. H. Gill, (1871,) Berl. Ber., iv, p. 283: Basic acetate of lead, when used to decolorize the liquid, has a perceptible effect on the rotatory power of the levulose, but not of dextrose.

Production of lactic acid from sugar without fermentation.

Hoppe-Seyler, (1871,) Berl. Ber., iv, p. 346: One pound of grape-sugar and $\frac{1}{2}$ litre caustic soda, specific gravity 1.34, diluted with $\frac{1}{2}$ litre water, heated in a large retort to 96°. Violent reaction set in, and temperature rose to 116°, without evolution of gas. The product contained lactic acid.

Conversion of glucose into dextrine.

Musculus, (1872,) Berl. Ber., v, p. 648: If grape-sugar is dissolved in cooled concentrated sulphuric acid, then alcohol added and left in a cool place, a white substance slowly separates, which exhibits the properties of dextrine, but has double the rotatory power of grape-sugar.

Action of saliva on starch.

H. A. Smith, (1873,) Sugar-Cane, v, p. 448: Author's experiments prove that the saliva of an infant four or five months old has no action whatever on insufficiently-cooked arrow-root, but healthy adult secretion has considerable transforming power, but the sugar is changed into lactic acid.

Healthy adult saliva entirely transforms well-boiled starch in the shortest space of time, while infant saliva causes no change for ten minutes.

Infants can only transform 12 per cent. of starchy food in two hours, and even this is changed into injurious lactic acid.

Maltose.

E. Schulze, (1874,) Berl. Ber., vii, p. 1048: The author's results resemble those of O'Sullivan. The diastase was precipitated from an aqueous extract of malt by alcohol, and mixed with starch-paste at 60°. The saccharine liquid was evaporated to small volume and alcohol added. The precipitate resembles dextrine. The solution was decanted, evaporated to a sirup, and boiled with strong alcohol. When cold, the clear solution was poured off and allowed to evaporate over sulphuric acid. It separated as a sirup, but afterwards turned to a mass of crystals.

A substance isomeric with saccharose.

Gautier, (1874,) Bull. Soc. Ch., (2,) xxii, p. 145; Berl. Ber., vii, p. 1549: A new substance, incapable of fermentation, ($C_{11}H_{22}O_{11}$), made by the action of gaseous hydrochloric acid upon a cooled alcohol solution of grape-sugar. It is a white substance, resembling dextrine, of bitter taste, soluble in water and alcohol, dextro-rotatory, and reduces copper solutions.

Heated with water to 160° C. forms a sugar ($C_6H_{12}O_6$) that will not ferment, but reduces Fehling's solution.

Conversion of glucose into lactic acid.

Maly, (1874,) Berl. Ber., vii, p. 1567: When a dilute solution of cane, grape, or milk sugar or dextrine is kept at 20° to 40° C., and chopped mucous membrane of swine-stomach added, lactic acid is formed, and by neutralizing it from time to time, taking care never to make it alkaline, acid will continue to form as long as any sugar remains. It was identical with lactic acid from fermentation, but contained some sarco or para lactic acid. The proportions varied. It is attributed to an organized ferment in the dead tissue. Living stomachs, he says, cannot convert carbohydrates into lactic acid.

Conversion of sugar into lactic acid.

Gay-Lussac, (1874,) C. R.; Dingl. J., lxxiv, p. 80: Author refers to Frémy's preparation of lactic acid by means of the membrane of a calf's stomach, and says it seems to be a purely organic action. Lactic acid is produced in large quantity when sugar is in contact with a large quantity of nitrogenous organic matter at a temperature of 30° or 40° C. Lactic acid is formed often when a vegetable substance is in contact with an animal one.

Invert sugar.

Maunené, (1875,) Berl. Ber., viii, p. 698: Author thinks that invert sugar is a mixture of glucose with a levulo-rotatory sugar, which he calls "chylariose," and a neutral or inactive sugar. The relative proportions vary with the conditions of inversion and other treatment.

Unfermentable body in grape-sugar.

Neubauer, (1875,) Berl. Ber., viii, p. 1285: An average of thirteen analyses of commercial grape-sugars showed 18 to 20 per cent. of a substance that does not ferment, and rotates more strongly to the right than pure grape-sugar. It is not dextrine, but an unknown body between sugar and dextrine.

After fermenting a 10 per cent. solution of grape-sugar with fresh beer-yeast, filtering, and evaporating, a brown sirup remains, having a repulsive taste.

Action of saliva on starches.

Leuberg and Georgiewsky, (1876,) Berl. Ber., ix, p. 76: Other circumstances being the same, it takes less time to convert potato-starch into sugar than corn-meal, rice, or wheat-starch. Soluble starch is like potato-starch.

Inactive glucose.

Müntz, (1876,) Berl. Ber., ix, p. 351: Author found in sugar-cane that had been kept a long time an uncrystallizable glucose, that was inactive toward light. It ferments slowly. Also found mannite.

Dextrine in commercial starch-sirups.

Fr. Anthon, (1876,) Dingl. J., ccxix, p. 437: A sample of Bohemian sirup consisted of grape-sugar, 48.3; levulose sugar, 6.2; dextrine, 25.5; water, 20.

A French sirup consisted of grape-sugar, 30.1; levulose sugar, 5; dextrine, 48; water, 16.9.

A German sirup contained no dextrine, and 50 per cent. sugar.

Action of diastase and dilute sulphuric acid on starch.

Musculus and Gruber, (1879,) C. R., lxxxix, p. 1459; Berl. Ber., xii, p. 287: Substances formed are as follows:

Soluble starch; red, with I; rotat. $X = 218^\circ$; red = + 6.

Erythrodextrine; red, with I.

Achrodextrine, X; colorless, with I; rotat. $X = 210^\circ$; red = 12.

Achrodextrine, B; colorless, with I; rotat. $X = 190^\circ$; red = 12.

Achrodextrine, V; colorless, with I; rotat. $X = 150^\circ$; red = 28.

Maltose, $C_{12}H_{22}O_{11} + H_2O$; rotat. $X = 150^\circ$; red = 66.

Glycose, $C_6H_{12}O_6 + H_2O$; rotat. $X = 56^\circ$; red = 100.

Nature of the inactive glucoses in crude cane-sugar and molasses.

Gayon, (1878,) C. R., lxxxvii, p. 407; Berl. Ber., xii, p. 371: If pure *mucor circinelloides* is put in a liquid containing cane-sugar and a mixture of glucose and levulose in such proportions as to neutralize each other, so that the rotation is due to the cane-sugar, the rotatory power will decrease gradually (inversion) to a certain point, and then increase to the original value. In the fermentation of invert sugar the glucose is destroyed before the levulose. Gayon added this *mucor* to cane-sugar containing inactive glucose, and observed the same effect, showing that the inactive glucose has split into dextro and levulo glucose.

Causes of the inversion of cane-sugar and decomposition of glucose.

Durin, (1878,) C. R., lxxxvii, p. 754; Berl. Ber., xii, p. 371: There are three factors that effect the partial change of cane-sugar in glucose, viz., temperature, quality of the water and of the air.

If solutions of pure sugar and of sugar with 2, 3, 8, to 60 per cent. glucose are exposed for 30 or 40 hours to a temperature of 70° or 75° , while the alkalinity is maintained by the addition of a thousandth part of potassic hydrate, none of the sugar is converted into glucose. If the solution is kept at this temperature for 75 to 114 hours, the alkalinity disappears, and inversion begins. The optical activity of the glucose solutions is decreased, and the alcoholic fermentation is slower and less perfect.

Conversion of starch into sugar by diastase and carbonic oxide.

Baswitz, (1879,) Berl. Ber., xii, p. 1827: Some kinds of starch cannot be converted into sugar by diastase without the aid of carbonic acid, but other kinds can. Probably the latter are less pure than the former, the impurity supplying the place of the carbonic acid. Pressure has no effect. Best temperature is between 45° and 55° , (near 50° .) Above 60° , very little sugar is formed. At low temperature the sugar forms more slowly, but finally reaches the same quantity. More sugar is formed when more concentrated, but not a larger percentage referred to the quantity of starch.

Malto-dextrine.

Herzfeld, (1879,) Berl. Ber., xii, p. 2120: Author found that when diastase acts on starch, the best results are obtained below 65° C. Above that point there is, in addition to maltose, another substance formed, which dissolves in weak alcohol, but is not crystallizable. Rotatory power, $X = 173.4$ to 169.9 . He calls it malto-dextrine. He made the acetyl compound.

Sugar from starch.

Allihn, (1880,) J. Pr. Ch., xxii, p. 46; Berl. Ber., xiii, p. 1761: The conversion is more rapid and more complete. The stronger the acid the longer it acts, and the higher the temperature. Up to 40 or 50 per cent. the conversion is proportional to the time, but afterwards slower. Maximum yield, 94.5 per cent.

APPENDIX E.

BIBLIOGRAPHY OF STARCH-SUGAR ; PREPARED BY E. J. HALLOCK, PH. D.

List of journals consulted.

Journals.	Volumes.	Dates.
Annalen Chemie und Pharm	1 to 219.....	1832 to November, 1883.
Annales Chim. Phys.....	1 to (5) 27.....	1789 to October, 1883.
Annales d'Hygiène Pub.....	1 to 56.....	1854 to 1881.
American Chemist.....	1 to 6.....	1870 to 1876.
American Journal Med. Sciences	Several years.
Berichte der Deutsch. Chem. Ges.....	1 to 16.....	1868 to date.
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Bulletin Soc. Chim., Paris.....	1 to 33.....	1864 to 1880.
Comptes Rendus.....	1 to 95.....	1835 to 1882.
Chemisches Centralblatt.....	1 to (3) 12.....	1835 to 1881.
Chemical Gazette.....	1 to 14.....	1842 to 1855.
Chemical News.....	1 to 47.....	1859 to June, 1883.
Die Chemischen Industrien.....	1 to 4.....	1878 to 1881.
Dingl. Polytech. Journal.....	1 to 249.....	1820 to November 21, 1883.
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Zeitschrift für Anal. Chemie.....	1 to 21.....	1861 to 1883.

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1883	Scheibler.....	Saccharine.....	J. Pr. Ch., xxviii, 82.
1883	Sonnerat.....	Cupric solutions for estimating glucoses.	Berl. Ber., xvi, 2509.
1883	Soxhlet.....	Refining and crystallizing starch-sugar..	Ch. Zeit., vii, 1193. Berl. Ber., xlii, 2212. J. Pharm., (5), viii, 23.
			Sc. Amer. Sup., xv, 5985.

Bibliography of starch-sugar—Continued.

Date.	Author.	Subject.	References.
1883	Tollens.....	Action of dextrose towards ammonia-silver solutions.	Berl. Ber., xvi, 921.
1883	Scheibler.....	Formation of saccharine from glucoses..	Berl. Ber., xvi, 2434.
1883	Urich.....	Inversion of saccharose.....	Berl. Ber., xvi, 762.
1883	Vivien.....	Estimation of glucose.....	Dingl. J., ccl, 133.
			Sucrerie Ind., xxi, 3.
			Berl. Ber., xvi, 2775.
			Sc. Amer., xlviii, 217.
1883	Zulkowsky	Estimating sugar	Ber. Oestr. Ch. Ges., (1883,) 39.
			Dingl. J., ccl, 133.
1883	Manufacture of glucose in America.....	Berl. Ber., xvi, 2775.
			Ch. Zeit., vii, 1212.

APPENDIX F.

PATENTS RELATING TO THE MANUFACTURE OF STARCH AND STARCH-SUGAR.

No.	Date.	Patentee.	Title.	Method.
12, 846	May 8, 1855	H. V. Duryea.....	Starch-rake.....	Specifications not printed.
22, 789	Feb. 1, 1859	W. Duryea.....	Making starch.....	Specifications not printed.
28, 278	May 15, 1860	C. S. Irwin.....	Cleansing starch.....	Specifications not printed.
40, 693	Nov. 24, 1863	T. Kingsford.....	Starch-machine.....	Specifications not printed.
42, 358	Apr. 19, 1864	W. Duryea.....	Removing starch.....	Specifications not printed.
42, 727	May 10, 1864	F. W. Gossling.....	Improved manufacture of sugar.	Soak the corn a week, crush it and soak again, wash with alkali, convert with sulphuric acid, heat with worm of lead pipe.
42, 728	May 10, 1864	F. W. Gossling.....	Making sugar.....	Specifications not printed.
43, 047	June 7, 1864	M. Thompson.....	Treating grain for distillation.	Specifications not printed.
49, 012	July 25, 1865	H. A. Tilden.....	Improvement in manufacture of sirup from corn.	Treats the entire grain with sulphuric acid at 220° F.
55, 629	June 19, 1866	H. I. Diessner.....	Improvement in making sirup from corn.	Adds barley-malt, sugar, and wheat-flour.
56, 356	July 17, 1866	John Briggs.....	Improved apparatus for preparing starch and size.	
58, 824	Oct. 16, 1866	A. H. Hirsh.....	Improvement in manufacture of sugar from corn.	Softens the corn with dilute acid at 170° F., to remove gluten; then crush, sieve, and wash with dilute ammonia. Convert with sulphuric acid; neutralize with sulphate of alumina.
60, 370	Dec. 11, 1866	T. Hawkes.....	Condensed extract of malt.	Evaporated <i>in vacuo</i> .
60, 630	Dec. 18, 1866	Leopold Hoff.....	Improved malt-extract.....	Uses decoction of fennel.
64, 139	Apr. 23, 1867	Narcisse Pigeon...	Improvement in manufacture of starch-sugar.	Converts with 1 per cent. sulphuric acid at 300° F.
65, 664	June 11, 1867	J. J. Gilbert.....	Improvement in manufacture of starch.	
66, 121	June 25, 1867	C. H. Blanchard...	Improved machine for making starch, paste, size, &c.	
67, 514	Aug. 6, 1867	A. Erkenbrecher...	Improved starch-elevator...	
67, 515	Aug. 6, 1867	A. Erkenbrecher...	Improved starch-making apparatus.	
67, 516	Aug. 6, 1867	A. Erkenbrecher...	Improved starch-agitator...	
68, 294	Aug. 27, 1867	A. Erkenbrecher...	Improved apparatus for drying starch.	
68, 374	Sept. 3, 1867	Mason & Brant....	Improved machine for stirring starch.	
73, 259	Jan. 14, 1868	J. A. Owens.....	Improved starch-making apparatus.	
78, 320	May 26, 1868	J. A. Owens.....	Improved starch-tray.....	
81, 880	Sept. 8, 1868	C. Gilbert.....	Improved starch-separator.	
87, 758	Mar. 16, 1869	Wm. Clough.....	Improvement in decaffeinating saccharine fluids.	Uses ground sulphate of baryta, and coagulates by heat.
87, 759	Mar. 16, 1869	Wm. Clough.....	Improvement in refining and decolorizing saccharine liquids.	Hydrate of alumina and water-glass employed.
87, 980	Mar. 16, 1869	Sims & Hutchinson	Improved mode of preparing grain for distillation.	Removes oils by carbon disulphide.
94, 341	Aug. 31, 1869	J. J. Ridge.....	Improved process and apparatus for treating flour and meal.	Farinaceous substances are roasted at 212° F. for six hours, and mixed with an alkaline or saccharine substance.
101, 783	Apr. 12, 1870	S. Stenberg.....	Manufacture of sugar and alcohol from lichens.	Boiling with dilute acids.
109, 991	Dec. 6, 1870	C. Delamarre.....	Sugar from sweet-potatoes..	Malted barley added to the paste, heated to 180° F., then to 220° F., and cold water added.
113, 997	Apr. 25, 1871	C. H. Fringes.....	Improvement in preparing and mashing grain.	Treated with dilute alkali, which is neutralized with HCl.

Patents relating to the manufacture of starch and starch-sugar—Continued.

No.	Date.	Patentee.	Title.	Method.
115, 051	May 23, 1871	J. J. Grosheinz.....	Improvement in manufacture of glucose sirups and sugars.	Uses dilute hydrochloric or sulphuric acid, and neutralizes with soda, potash, magnesia, &c.
118, 523	Aug. 29, 1871	W. Garton.....	Preparation of fermentable saccharine matters.	Neutralizes with finely-ground animal charcoal or phosphate of lime.
118, 524	Aug. 29, 1871	W. Garton	Manufacture of invert sugar for brewing, &c.	Adds dilute sulphuric acid to saccharine juices, and heats to 160° or 212° F., then adds animal charcoal.
127, 418	June 4, 1872	W. H. Keyt	Improvement in manufacture of glucose.	Converts starch at low temperature, (220° F.) and neutralizes with lime.
135, 904	Feb. 18, 1873	C. Gilbert.	Improvement in manufacture of starch.	
137, 911	Apr. 15, 1873	C. Gilbert	Improvement in starch apparatus.	
137, 911	Apr. 15, 1873	C. Gilbert	Improvement in starch-mill.	
140, 141	June 24, 1873	T. Kingsford	Improvement in starch apparatus.	
140, 141	Aug. 5, 1873	T. Kingsford.....	Improvement in starch apparatus.	
145, 213	Dec. 2, 1873	T. Kingsford ..	Improvement in starch apparatus.	
145, 846	Dec. 23, 1873	O. F. Cook	Improvement in processes of preparing grain for flour.	
156, 802	Nov. 10, 1874	W. A. Lawrence...	Improvement in composition of hop-extract for flavoring beer.	Mix hop-extract, glycerine, grape-sugar, and cane-sugar.
159, 837	Feb. 16, 1875	E. E. Pearse.....	Improvement in manufacture of grape-sugar.	Converting rice and other grain into glucose, or grape-sugar, by one operation in a vessel containing dilute sulphuric acid.
166, 090	July 27, 1875	W. Garton	Improvement in manufacture of glucose.	Rice, &c., is converted by acid and heat, and, instead of neutralizing, the excess of acid is used to invert cane-sugar.
167, 224	Aug. 31, 1875	L. Chiozza	Improvement in treating maize.	Immerses the grain in sulphurous acid before crushing and screening.
172, 099	Jan. 11, 1876	E. E. Duryea.....	Improvement in drying starch.	
186, 935	Feb. 6, 1877	S. H. Johnson.....	Improvement in manufacture of glucose.	"Permeable" grain made by treating with dilute hydrochloric acid; wash; drain; macerate with acid again, then submitted to the direct action of steam under pressure.
187, 250	Feb. 13, 1877	Boomer & Randall.	Improvement in manufacture of malt sirups or extracts.	Fatty acids removed by alkali.
187, 313	Feb. 13, 1877	H. R. Randall.....	Improvement in manufacture of malt sirups or extracts.	Washing ground grain at 180° F., then mixing it with malt at 158° to 160°.
187, 747	Feb. 27, 1877	H. R. Randall.....	Improvement in saccharine composition sirup.	A mixture of uncrystallizable glucose with sucrose.
187, 881	Feb. 27, 1877	A. Manbré.....	Improvement in apparatus and processes for manufacturing purified saccharine solutions.	Removes fatty matter by distilling it off after mixing with dilute acid.
191, 942	June 12, 1877	R. d'Heureuse	Preparing mash.....	Uses a high pressure without raising the temperature so as to injure the diastase—say, 140° to 175° F.
195, 718	Oct. 2, 1877	F. Melkersman	Improvement in drying and purifying starch by centrifugal action.	
198, 192	Dec. 18, 1877	R. d'Heureuse	Process and apparatus for disintegrating cereals.	
198, 474	Dec. 25, 1877	B. S. Toothill.....	Process for manufacture of sirups.	Mashing ground corn or other cereal with barley-malt.

Patents relating to the manufacture of starch and starch-sugar—Continued.

No.	Date.	Patentee.	Title.	Method.
202,832	Apr. 23, 1878	T. Kingsford.....	Process and apparatus for drying starch.	
203,935	May 21, 1878	Narcisse Pigeon...	Improvement in process for manufacturing glucose.	Adds diastase to the corn-mash at 125° F.; then heats to 185° F.; then cools to 152°, and adds more diastase.
210,496	Dec. 3, 1878	J. Carmick.....	Improvement in malt-extracts.	Malt barley, wheat, and oats separately; mix; evaporate <i>in vacuo</i> at 120° F.
213,320	Mar. 18, 1879	G. Burkhardt.....	Processes for manufacturing starch.	
214,910	Apr. 29, 1879	L. G. Hezi.....	Improvement in starch compounds.	Adds sulphate of ammonia, sugar, and acetic acid.
218,020	July 29, 1879	H. M. Hartshorn...	Improvement in processes for manufacturing glucose.	Corn is granulated dry, sifted, ground to meal, and converted by diastase or acid.
220,116	Sept. 30, 1879	Behr & Humphrey	Extracting oil from the residuum of glucose.	The starch first removed leaves the fat in the residuum, which is extracted with bisulphide of carbon.
220,150	Sept. 30, 1879	H. C. Humphrey...	Improvement in manufacture of glucose.	Direct treatment of the corn with an organic acid.
220,825	Oct. 21, 1879	G. A. Gessner.....	Producing malt-extract.....	A heated extractive liquid percolates through the hot grain.
223,847	Jan. 27, 1880	J. F. Gent.....	Prepared cereal.....	
226,398	Apr. 13, 1880	C. Furbish.....	Process of manufacturing glucose.	The corn is cracked and hulled, the hulls and clippings removed, and the hard portion subjected to heat, water, and pressure. It is then converted by diastase or acid under pressure.
226,434	Apr. 13, 1880	J. F. Wolff	Process of manufacturing glucose.	Currents of air or oxygen forced through the mass while mashing; boiling, and neutralizing.
230,991	Aug. 10, 1880	L. J. Bennett.....	Process of obtaining the glutinous and starchy substances from Indian corn.	Beating or whipping off the glutinous portion or hull.
231,804	Aug. 31, 1880	H. C. Humphrey...	Obtaining starch and glucose from corn.	Part of the starch is separated and sold, the remainder converted into glucose.
235,053	Nov. 30, 1880	T. Gassaway.....	Manufacture of starch	
236,330	Jan. 4, 1881	R. d'Heureuse.....	Manufacture of glucose.....	The corn, freed from hulls and germ, is steeped and the solution of gluten expelled in centrifugal machine. It is converted with acid, neutralized with lime, then oxalic acid and soda added.
241,202	May 10, 1881	A. G. Fell	Manufacture of glucose.....	Corn treated with nitro-sulphuric acid at 195° F. to 214° F. It is boiled in vacuum-pans and sulphurous-acid gas introduced.
241,476	May 17, 1881	F. Camus	Treating cereals to separate oily germs, flour, and starch.	
243,310	June 21, 1881	C. Sheibler.....	Separating gypsum from solutions of starch-sugars.	The use of barium oxalate.
244,902	July 26, 1881	S. H. Johnson.....	Production of saccharine substances containing little or no starch.	Dilute hydrochloric acid employed and steam at a pressure of 60 to 90 lbs., or water at 305° F.
248,313	Oct. 18, 1881	F. Higel	Glucose from the cassava plant.	Converts with sulphuric acid and neutralizes with sea-shells.
248,904	Nov. 1, 1881	Wilson & O'Reilly	Gum substitute.....	Starch is moistened with hydrochloric acid, dried and heated evenly, or roasted.

Patents relating to the manufacture of starch and starch-sugar—Continued.

No.	Date.	Patentee.	Title.	Method.
250, 117	Nov. 29, 1881	Weber & Scovell..	Manufacture of glucose from seeds of sorghum, imphee, &c.	Uses sulphuric acid in open or closed converters.
Reissue 9, 947.	Nov. 29, 1881	L. Chiozza.....	Process of treating maize...	Steeping in sulphurous acid before crushing it.
238, 474	Mar. 1, 1881	C. O'Sullivan.....	Treatment of starchy substances and production of a substitute for malt in brewing, and called "dextrine maltose."	Starch treated with sulphuric acid, and the conversion stopped when there is 44 per cent. of glucose, as found by Fehling's method.
239, 171	Mar. 22, 1881	T. A. & W. T. Jebb.	Obtaining starch from grain.	Apparatus for drying the products, so that they can be pulverized when cold.
240, 651	Apr. 26, 1881	A. L. Bruce.....	Treatment of dextrine, maltose, &c., and apparatus.	
240, 652	Apr. 26, 1881	A. L. Bruce.....	Machinery for treating dextrine, maltose, &c.	Artificially cools and agitates the sirups after it leaves the vacuum-pan, then adds a creamy solution of grape-sugar.
240, 796	Apr. 26, 1881	H. Williams.....	Process and apparatus for manufacturing grape-sugar, (to make it crystallize.)	
240, 907	May 3, 1881	T. A. & W. T. Jebb.	Apparatus for steeping grain.	One per cent. of finely-powdered grape-sugar added.
241, 666	May 17, 1881	T. A. & W. T. Jebb.	Obtaining starch from Indian corn.	
241, 903	May 24, 1881	Williams & Alberger.	Manufacturing crystallizable grape-sugar.	
242, 207	May 31, 1881	Lyon & Taylor	Machine for pulverizing grape-sugar.	
Reissue 9, 732.	May 31, 1881	J. A. Owens	Manufacture of starch	Starch-paste treated with an exhausted infusion of malt at 122° F. for sixty or seventy hours. Oxydized malt infusions are more active.
242, 439	June 7, 1881	A. P. Dubrunfaut.	Saccharification of amylaceous matters by malt.	
243, 024	June 14, 1881	E. Wilhelm	Starch-separator.....	Cancelled. (See 246, 262.)
243, 260	June 21, 1881	T. A. & W. T. Jebb.	Starch-table	
243, 270	June 21, 1881	T. A. & W. T. Jebb.	Starch apparatus.....	
243, 669	June 28, 1881	Williams & Alberger.	Process of manufacturing glucose from grain.	
245, 340	Aug. 9, 1881	A. Behr.....	Apparatus for manufacturing starch-liquor.	At first only enough acid is used to produce soluble dextrine and coagulate gluten and albumen; filter, then convert with acid; residue used as cattle-food.
246, 262	Aug. 23, 1881	Williams & Alberger.	Glucose from grain.....	
Reissue 9, 850.	Aug. 23, 1881	Williams & Alberger.	Process of manufacturing crystallizable grape-sugar.	The same as 241, 903, above.
246, 671	Sept. 6, 1881	R. W. Graves.....	Starch-table	If the residues are fed to cattle, purify the hydrochloric acid and use pure carbonate of soda.
246, 816	Sept. 6, 1881	Porion & Méhay..	Utilizing residua of the acid treatment of grain for manufacture of alcohol.	
247, 152	Sept. 20, 1881	A. Behr.....	Process of treating corn in the manufacture of starch, glucose, &c., from it.	It automatically separates the corn and water into three parts—germs alone, hulls, mealy part.
247, 153	Sept. 20, 1881	A. Behr	Apparatus for the above.....	It automatically separates the corn and water into three parts—germs alone, hulls, mealy part.
247, 288	Sept. 20, 1881	J. L. Alberger.....	Process of manufacturing sugar from corn.	Grain or meal treated with hot water and steam only until the starch is converted, into a solution of soluble dextrine, filtering, converting with acid or malt-liquor.
247, 433	Sept. 20, 1881	W. G. Taylor.....	Apparatus for siphoning starch-liquor.	

Patents relating to the manufacture of starch and starch-sugar—Continued.

No.	Date.	Patentee.	Title.	Method.
247, 455	Sept. 20, 1881	Williams & Al- berger.	Refining glucose, or grape- sugar.	Its bitter element is elimi- nated by fermenting it after saccharification.
247, 957	Oct. 4, 1881	F. Soxhlet	Refining starch-sugar	The sirup mixed with ethyl or methyl alcohol and pul- verized grape-sugar.
247, 958	Oct. 4, 1881	F. Soxhlet	Refining and crystallizing starch-sugar, (anhy- drous.)	Crystallizes a mixture of starch-sugar and wood- spirit at 30° to 35° C., (86° to 95° F.)
248, 734	Oct. 25, 1881	R. W. Graves.....	Starch-table	It is converted into dextrine and filtered before sac- charification.
248, 972	Nov. 1, 1881	Williams & Al- berger.	Manufacturing glucose, or grape-sugar.	
248, 973	Nov. 1, 1881	Williams & Al- berger.	Apparatus for starch or starch-sugar.	A moist sugar is obtained by spraying a solution of grape-sugar on dry cane- sugar in the revolving ma- chine, slacking its speed.
249, 056	Nov. 1, 1881	T. A. Jebb	Starch-separator	
250, 084	Nov. 29, 1881	S. M. Lillie	Process of and apparatus for mixing glucose with cane-sugar.	
250, 143	Nov. 29, 1881	R. W. Graves.....	Machine for reducing starch.	
250, 333	Dec. 6, 1881	A. Behr.....	Manufacturing crystallized anhydride of grape-sugar from watery solution.	A mass containing about 15 per cent. of water is kept at 100° F. for 12 to 24 hours, then centrifugalled.
250, 334	Dec. 6, 1881	Refining grape-sugar.....	
250, 333	Dec. 6, 1881	Behr & Humphrey	Manufacture of starch and sirup or sugar from corn.	See above. The overflow from the starch-tables treated with acids to saccharify the starch.
250, 362	Dec. 6, 1881	H. C. Humphrey ..	Method of settling starch- liquor.	
251, 827	Jan. 3, 1882	G. Burkhardt.....	Method and apparatus for obtaining starch.	First makes soluble starch with acid, separates germs and hulls, then converts it.
251, 887	Jan. 3, 1882	H. C. Humphrey ..	Treating maize in manu- facture of beer, glucose, &c.	
253, 337	Feb. 7, 1882	A. Atkinson	Machine for starch.....	Heats a mixture of cane and grapesugar, and agitates it.
253, 919	Feb. 21, 1882	Gresecke & Ham- lin.	Process of manufacturing corn-sirup.	
253, 923	Feb. 21, 1882	H. Hamlin.....	Art of manufacturing starch.	
254, 029	Feb. 21, 1882	C. Lautz	Starch-table	
254, 063	Feb. 21, 1882	M. J. Stark	Starch-table	The wet material is sub- jected to pressure, disin- tegration, and heat, to pre- pare it for cattle-feed. Grain mashed with malt and fermented.
254, 157	Feb. 28, 1882	E. Roat.....	Apparatus for washing starch.	
254, 158	Feb. 28, 1882	E. Roat.....	Starch-machinery	
254, 159	Feb. 28, 1882	E. Roat.....	Apparatus for cooling sirups.	
254, 359	Feb. 28, 1882	E. Roat.....	Apparatus for manufact- uring starch.	
254, 240	Feb. 28, 1882	Roat & Hamlin.....	Process and apparatus for treating starch refuse.	
254, 329	Feb. 28, 1882	W. T. Jebb.....	Method and apparatus for manufacturing distilled spirits.	
254, 330	Feb. 28, 1882	W. T. Jebb.....	Distilled spirits from grain..	
256, 221	Apr. 11, 1882	T. A. & W. T. Jebb.	Starch-separator.....	
256, 315	Apr. 11, 1882	Graves & Heede...	Crystallized anhydrous grape-sugar.	
256, 622	Apr. 18, 1882	A. Behr.....	Crushed anhydrous grape- sugar.	A longer time allowed for crystallizing at 90° F.
256, 623	Apr. 18, 1882	A. Behr.....	Crushed anhydrous grape- sugar.	
256, 630	Apr. 18, 1882	W. T. Booth	Starch-separator	Two concentrations, with intervening filtration. Filters out gluten before saccharification; agitates with air.
256, 809	Apr. 18, 1882	E. Roat.....	Crystallizing apparatus for grape-sugar.	
256, 835	Apr. 25, 1882	H. Hamlin.....	Purifying glucose.....	
257, 930	May 16, 1882	E. Fox.....	Manufacture of glucose.....	
257, 959	May 16, 1882	Matthiessen & Behr.	Apparatus for emptying starch-tables.	
257, 958	May 16, 1882	F. O. Matthiessen..	Washing out starch- troughs.	

Patents relating to the manufacture of starch and starch-sugar—Continued.

No.	Date.	Patentee.	Title.	Method.
258,070	May 16, 1882	T. A. & W. T. Jebb.	Starch apparatus.....	Grind, mash, regrind, separate hulls, then finish the conversion.
258,265	May 23, 1882	J. J. Toukin.....	Starch-settling tanks.....	
259,050	June 6, 1882	Roat, McKee & Hamlin.	Converter for starch into glucose.	
260,380	July 4, 1882	J. & F. Firmenich..	Starch-washer.....	
260,853	July 11, 1882	J. Duff.....	Obtaining dextrine and saccharine matter from grains.	Pressed, heated, ground, and then mixed with ground grain, for cattle-feed.
261,445	July 18, 1882	P. H. Grimm.....	Starch-separator.....	
264,688	Sept. 19, 1882	P. H. Grimm.....	Starch-separator.....	
266,136	Oct. 17, 1882	P. H. Grimm.....	Starch-separator.....	
263,030	Aug. 22, 1882	W. Duryea.....	Starch apparatus.....	Agitate and cool the liquid, and expose to air-currents. Removes oils and gluten by soaking in acid or alkali at 90° to 120° F. Uses diastase.
263,525	Aug. 29, 1882	W. T. Jebb.....	Treating starch-refuse.....	
263,958	Sept. 5, 1882	E. S. Renwick.....	Manufacture of starch.....	
264,037	Sept. 5, 1882	T. A. Jebb.....	Manufacture of dry grape-sugar.	
264,222	Sept. 12, 1882	H. W. Bartol.....	Manufacture of glucose.....	Attacks starch with oxygenated glucose-liquid and phosphoric acid; neutralizes with saccharate of magnesia. Treats the grain with acids; neutralizes, and then treats with sulphurous acid under pressure. Breaks it up, and passes through the fragments a current of vapor capable of taking up the impurities. Orthophosphoric acid acts on starch above 212° F. Purifies it by cooling the hot solution to precipitate the gluten, &c. Melts the sugar, but arrests the process before completely dissolved, and adds 5 per cent. of water below 212° F., to form an emulsion, and lets it stand at low temperature. It is converted by the dry process, without separating the starch from foreign matters; uses sulphurous acid, and filters the mass over charcoal.
266,268	W. B. Brittingham.	Glucose from cactus.....	
267,546	Nov. 14, 1882	G. Langa.....	Manufacture of dextrine, glucose, and grape-sugar.	
268,653	Dec. 5, 1882	A. G. Fell.....	Manufacture of glucose.....	
269,717	Dec. 26, 1882	W. Robinson.....	Method of treating grape-sugar.	By using oxygenated chlorine. Uses carbonic acid and steam under pressure. Soak in lime-water; grind; add sulphurous acid, then nitric acid, and finally steam-pressure. A concentrated solution is cooled almost to solidification, then melted, and permitted to cool and crystallize. Exposing the grain to acidulated water in movable vessels.
269,779	Dec. 26, 1882	H. Endemann.....	Manufacture of glucose and grape-sugar.	
270,042	Jan. 2, 1883	A. G. Fell.....	Manufacture of glucose.....	
270,699	Jan. 16, 1883	W. Robinson.....	Method of crystallizing grape-sugar.	
276,334	Apr. 24, 1883	H. W. Bartol.....	Manufacture of glucose and grape-sugar.	By using oxygenated chlorine. Uses carbonic acid and steam under pressure. Soak in lime-water; grind; add sulphurous acid, then nitric acid, and finally steam-pressure. A concentrated solution is cooled almost to solidification, then melted, and permitted to cool and crystallize. Exposing the grain to acidulated water in movable vessels.
277,320	May 8, 1883	C. C. Miller.....	Machine for cutting blocks of grape-sugar.	
278,392	May 29, 1883	J. H. Brookmire..	Apparatus for mixing sugars.	
278,562	May 29, 1883	Landry & Langa..	Methods and apparatus for converting amylaceous and ligneous substances into grape-sugar.	
279,354	June 12, 1883	J. W. Decastro.....	Converting starch into glucose.	By using oxygenated chlorine. Uses carbonic acid and steam under pressure. Soak in lime-water; grind; add sulphurous acid, then nitric acid, and finally steam-pressure. A concentrated solution is cooled almost to solidification, then melted, and permitted to cool and crystallize. Exposing the grain to acidulated water in movable vessels.
280,045	June 26, 1883	T. P. Kingsford....	Manufacture of dextrine, glucose, &c.	
285,067	Sept. 18, 1883	Polson & Harley..	Manufacture of starch.....	
285,654	Sept. 25, 1883	T. Norton.....	Process for crystallized grape-sugar.	
288,245	Nov. 15, 1883	H. J. Krebs.....	Manufacture of glucose.....	

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